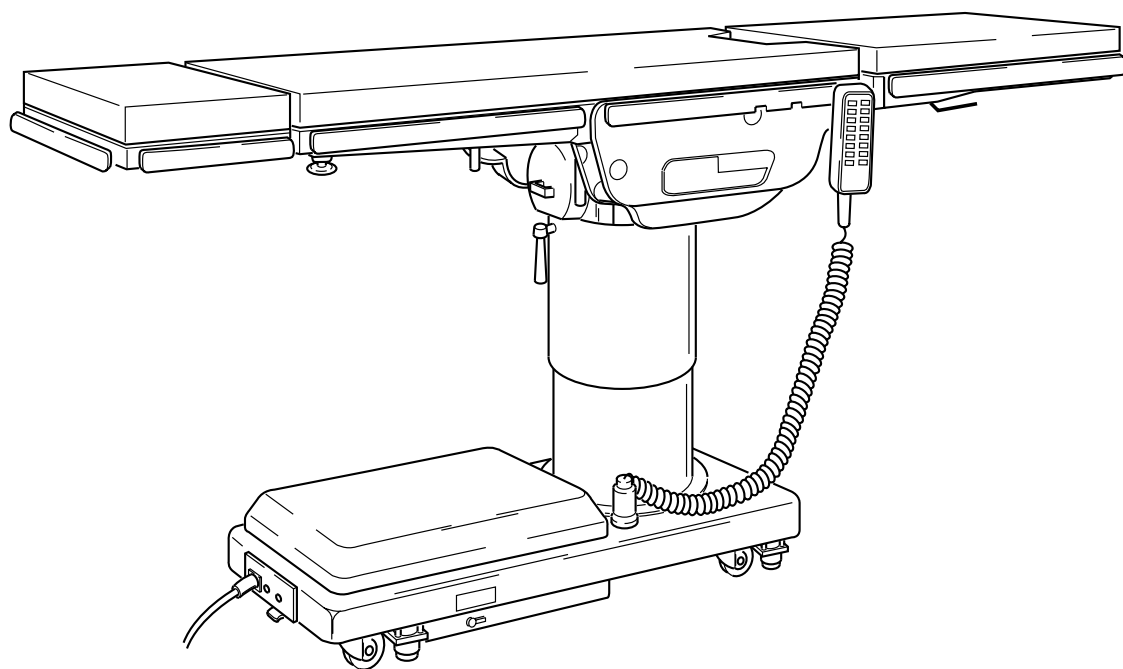




# ***ELITE SERIES SURGICAL TABLES***

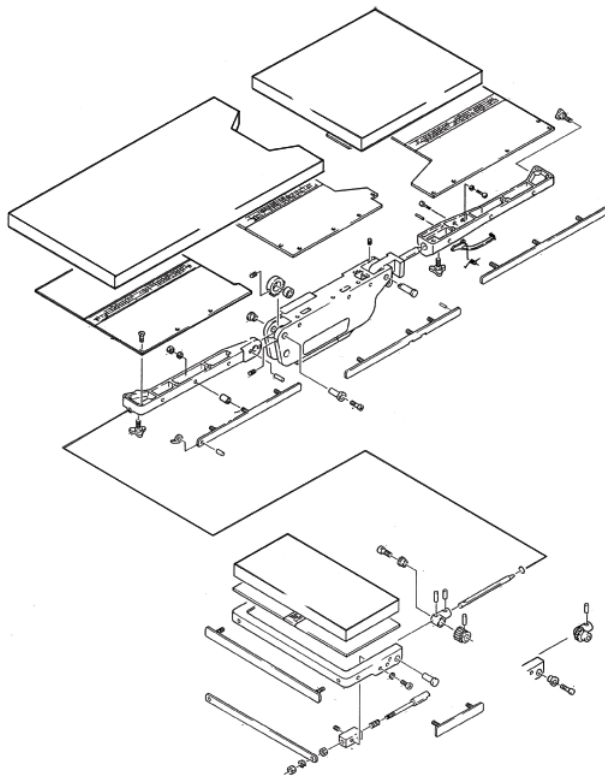
## ***PARTS CATALOG***



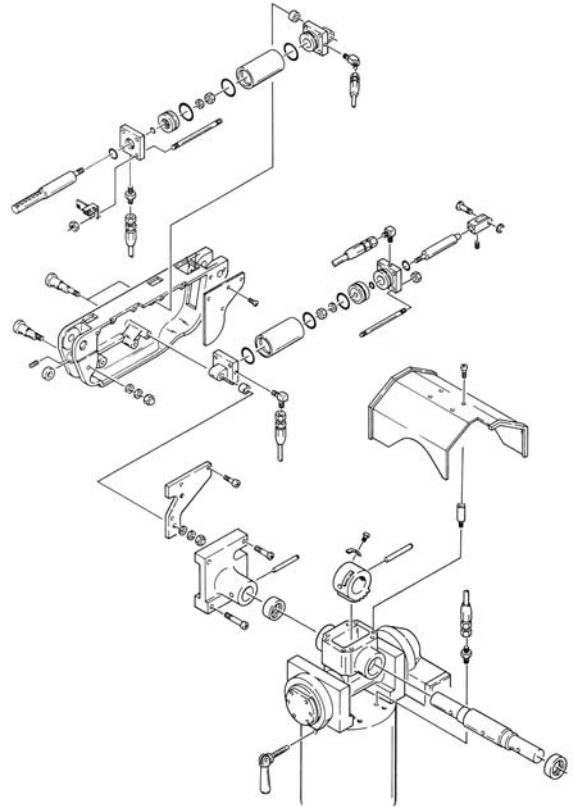
***MODEL ELITE 6500***



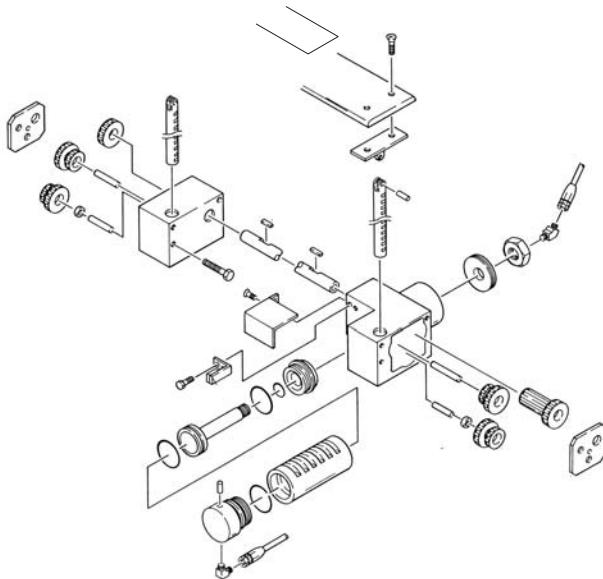
1. Top & Side Frame Assemblies ..... Page 2



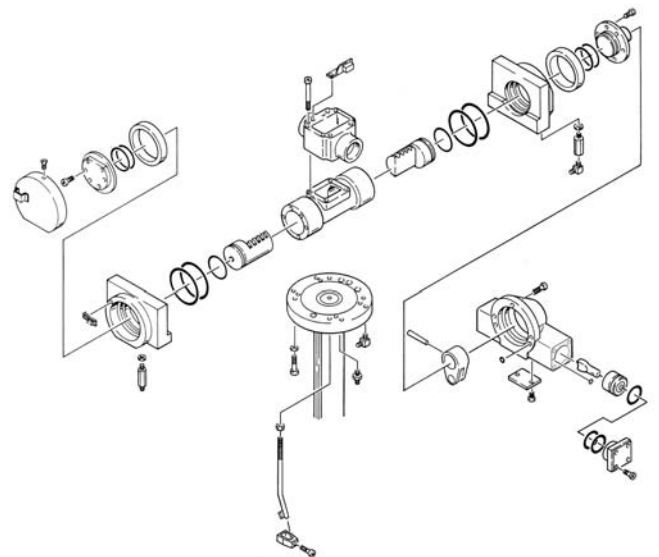
2. Side Frame & Hydraulic Cylinders ..... Page 6



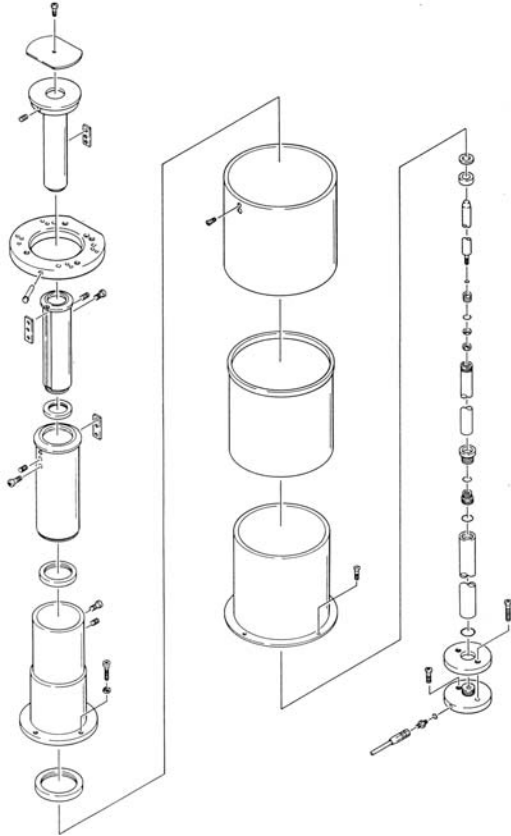
3. Kidney Lift Assembly ..... Page 10



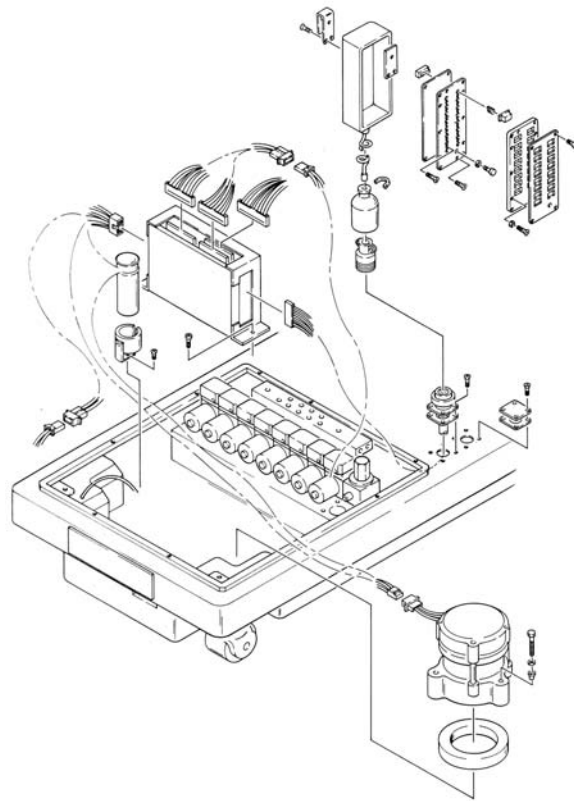
4. Trenedelenburg & Lateral Tilt Cylinders ..... Page 12



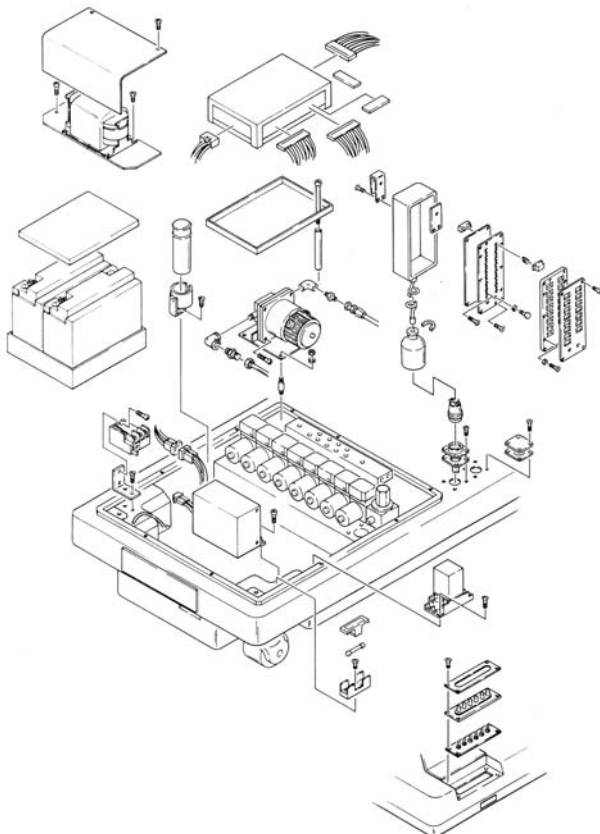
5. Support Column Assembly ..... Page 16



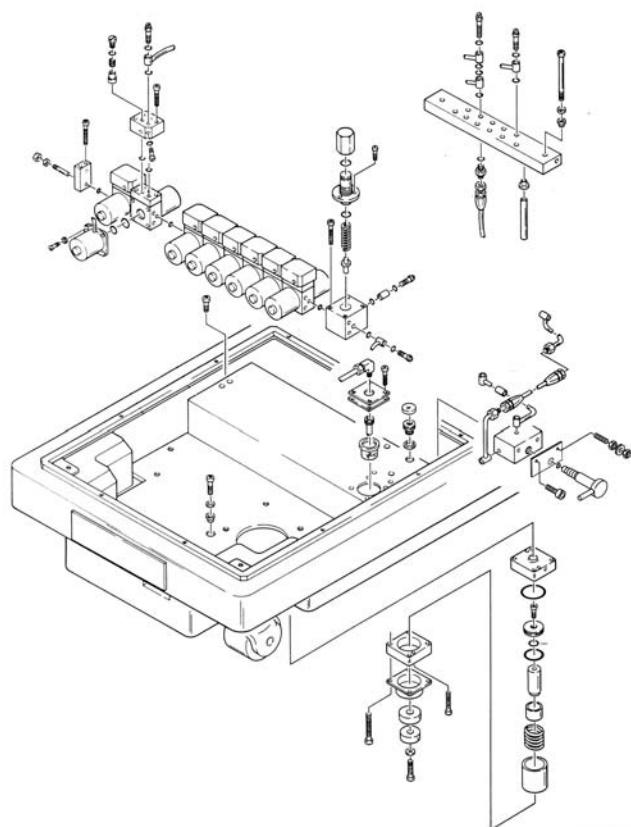
6. Electrical Components ..... Page 20



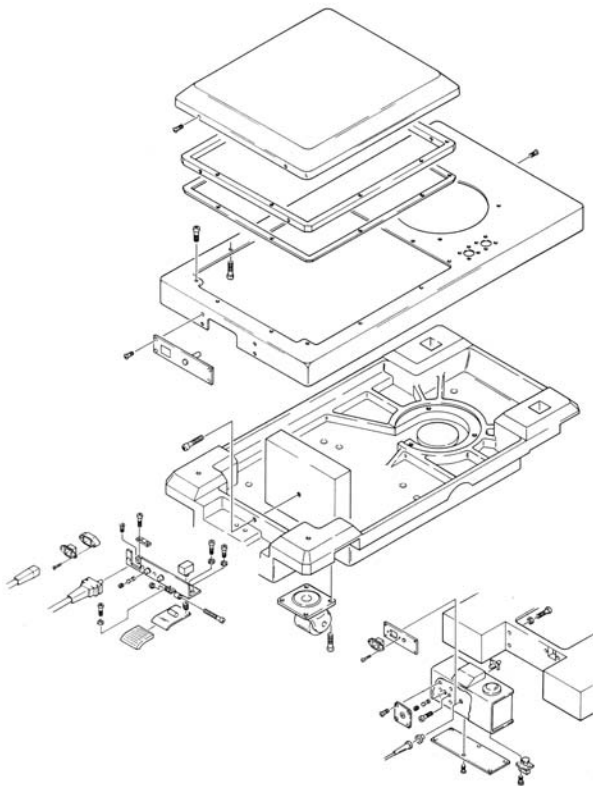
7. Electrical Components, Battery Model ..... Page 24



8. Hydraulic Valves & Fittings ..... Page 30



9. Base & Power Switch ..... Page 34





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# INTRODUCTION

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This manual contains the exploded views and replacement parts lists for the serviceable components of the SKYTRON Model 6500 Surgical Table.

Each serviceable part in these exploded views is identified by a reference number. Use this number to locate necessary part information in the parts list adjacent to the exploded view.

Always use the complete SKYTRON part number and description when ordering replacement parts.

**Always use the complete table serial number (S.N.) when ordering replacement parts.**

**Special Tools and Maintenance Items listed on page 38.**

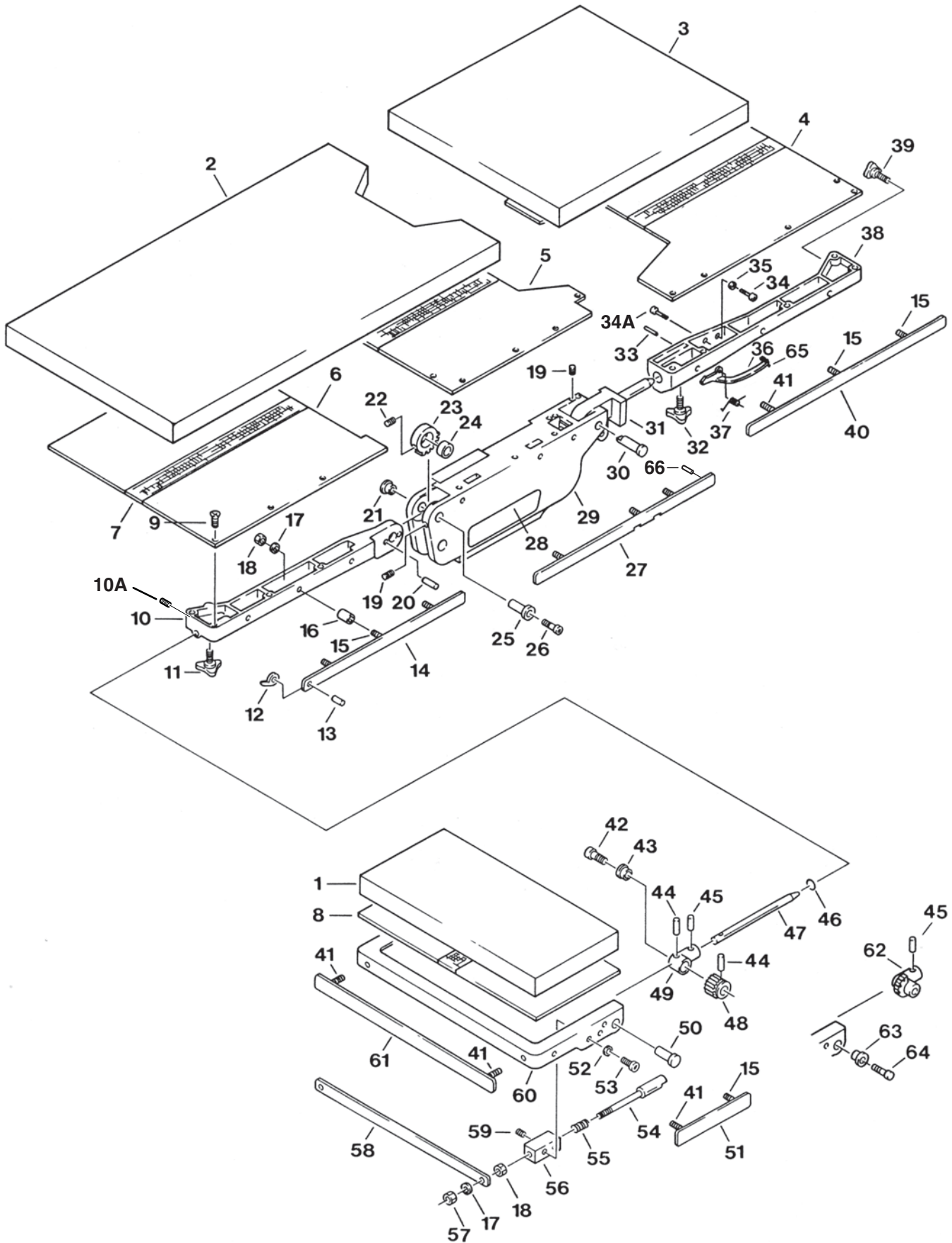
Abbreviations	
As Required .....	A/R
Optional .....	opt
Serial Number .....	S.N.
All Later S.N.'s .....	&L
All Prior S.N.'s .....	&P
Not Shown.....	NS

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Although current at the time of publication, SKYTRON's policy of continuous development makes this manual subject to change without notice.

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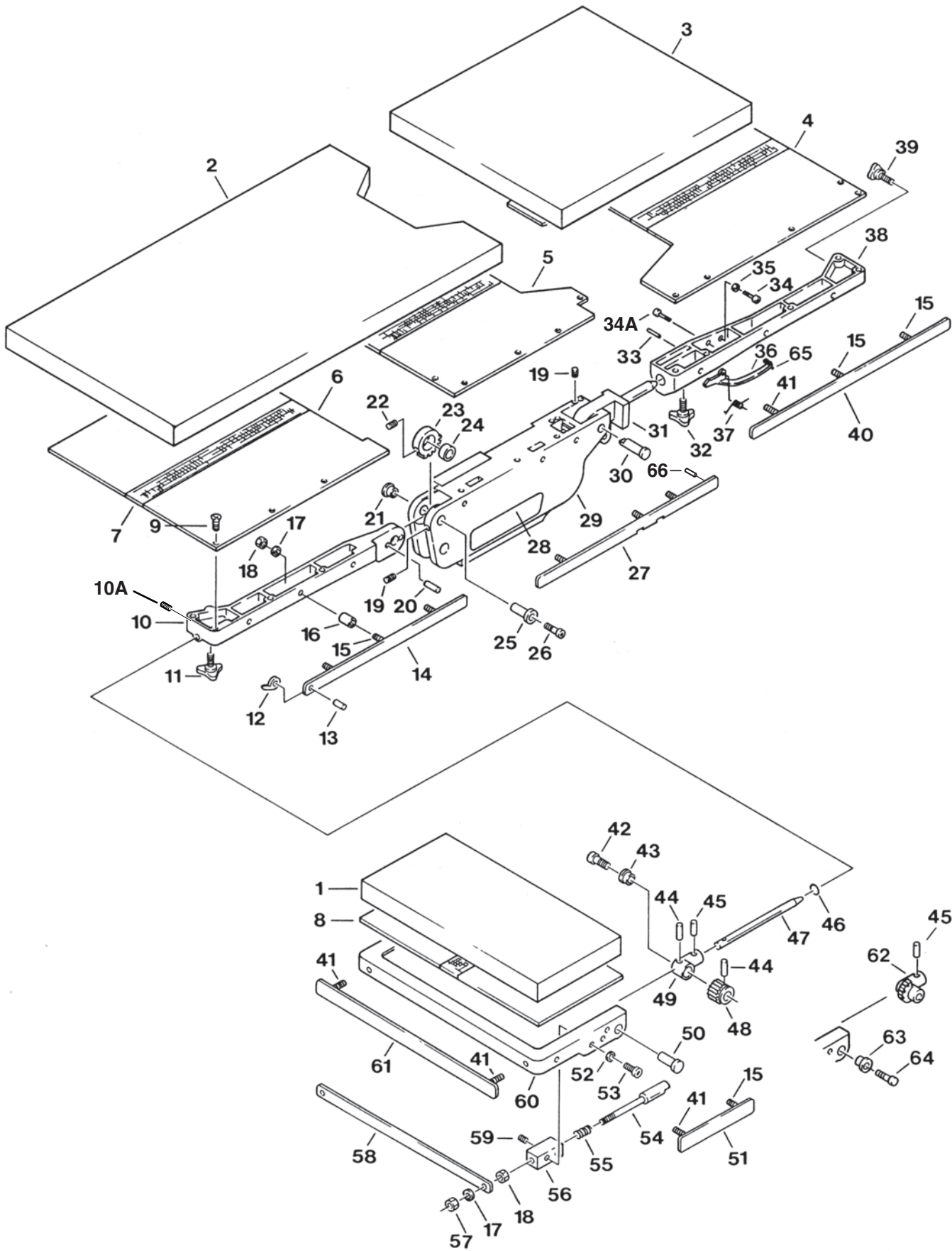
1. TOP & SIDE FRAME ASSEMBLIES





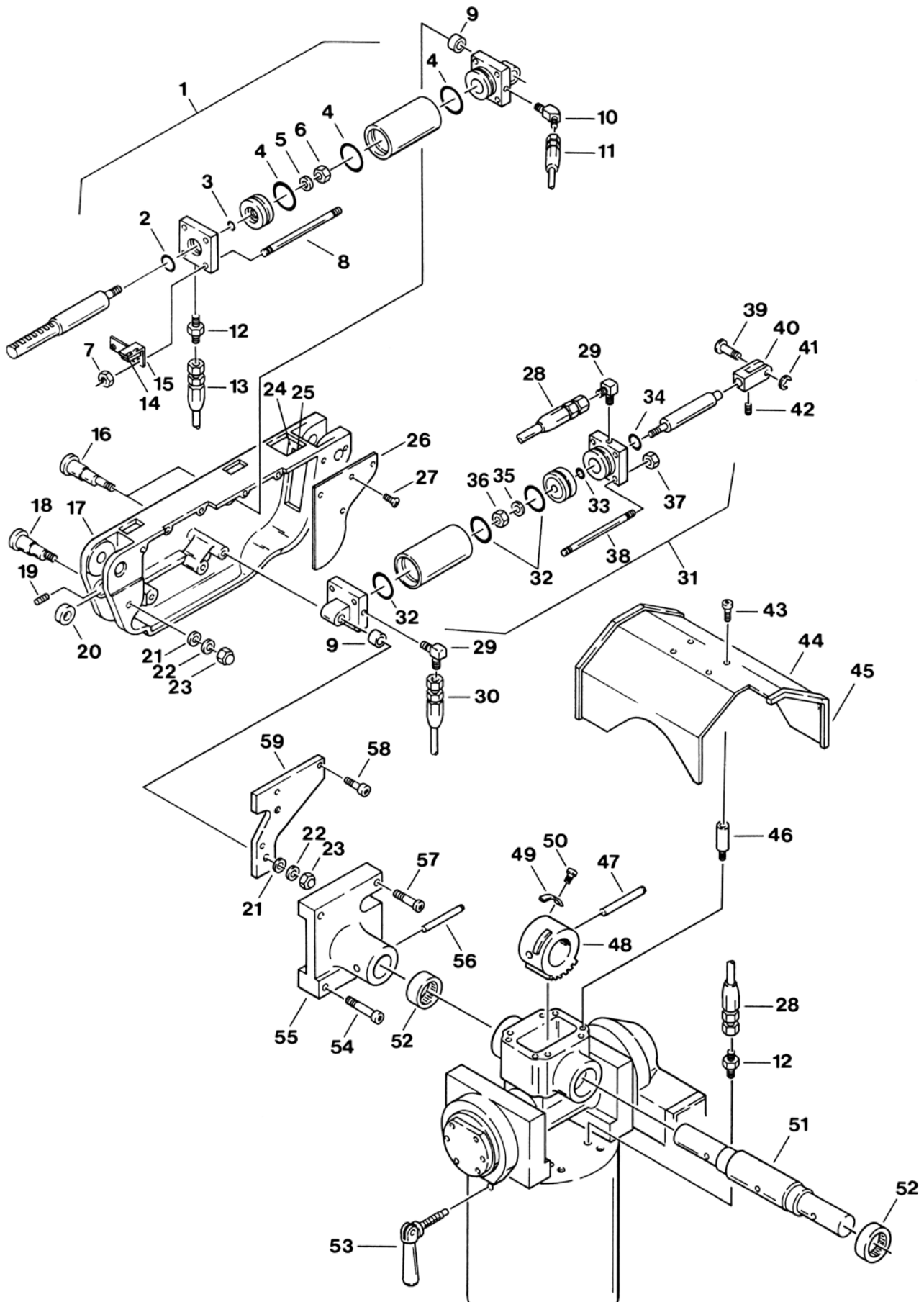
Item	Part No.	Description	Qty.
	1-010-22-P	PAD SET .....	opt
1	1-010-06-1P	PAD, head section .....	opt
2	1-010-06-8P	PAD, back/seat section .....	opt
3	1-010-06-7P	PAD, foot/leg section .....	opt
4	D3-032-01	TOP, foot/leg section .....	1
5	D3-032-02	TOP, seat section .....	1
6	D3-032-03	TOP, back section .....	1
7	D3-010-18-H	VELCRO, hook .....	A/R
8	D3-032-04	TOP, head section .....	1
9	D3-010-19	SCREW, phillips hd., .....	29
10	D3-032-06	FRAME, back section, right .....	1
	D3-032-07	FRAME, back section, left .....	1
10A	D6-067-02	SCREW, set, M5 x 13 .....	2
11	D3-010-17	KNOB, retaining .....	2
12	D3-010-43	STOP, rail, large .....	4
13	D3-010-41	PIN, rail stop .....	4
14	D3-032-11	SIDE RAIL, back section, right .....	1
	D3-032-12	SIDE RAIL, back section, left .....	1
15	D3-032-34	STUD, side rail mount, M8x45 .....	18
	D3-032-34-1	STUD, side rail mount, long (with collar) .....	18
16	D3-010-01	COLLAR, side rail .....	24
17	D6-010-09-1	WASHER, lock, M8 .....	A/R
18	D6-010-13-1	NUT, M8 (plated) .....	26
	D6-032-34	NUT, w/lockwasher .....	A/R
19	D6-010-50	SCREW, set, M6 x 15 .....	4
20	D6-032-30	PIN, spur gear, 7 x 35mm .....	4
21	D3-032-36	CAP, back section axis .....	2
22	D6-010-10-1	SCREW, set, M6 x 10 .....	2
23	D3-032-20	GEAR, spur, back section .....	2
24	D3-032-21	BUSHING, back section .....	2
25	D3-032-37	AXIS, back section .....	2
26	D6-032-28	BOLT, allen .....	2
27	D3-032-13	RAIL, side, seat section, right .....	1
	D3-032-14	RAIL, side, seat section, left .....	1
	D3-010-41	PIN, rail stop, M4 vx 8 .....	1
28	D3-032-32	NAMEPLATE, label .....	2
29	D3-032-23-1	FRAME, side, right, S.N. 6500-1990-10-053&L .....	1
	D3-032-23	FRAME, side, right, S.N. 6500-1990-10-052&P .....	1
	D3-032-22-1	FRAME, side, left, S.N. 6500-1990-10-053&L .....	1
	D3-032-22	FRAME, side, left, S.N. 6500-1990-10-052&P .....	1
30	D3-032-18	AXIS, foot/leg section .....	2
31	D3-032-46	LEVER, axis, foot/leg section, right (quick release) .....	1
	D3-032-19-2	LEVER, axis, foot/leg section, right .....	1
	D3-032-45	LEVER, axis, foot/leg section, left (quick release) .....	1
	D3-032-19-1	LEVER, axis, foot/leg section, left .....	1
32	D3-032-44	KNOB, retaining .....	2
33	D6-032-37	PIN, roll, M4 x 30 .....	2
34	D6-010-83	BOLT, allen, M5 x 30 .....	4
34A	D6-010-65-1	BOLT, allen, M5 x 35 (plated) .....	4
35	D6-010-76	NUT, M5 .....	2

1. TOP & SIDE FRAME ASSEMBLIES (CONTINUED)



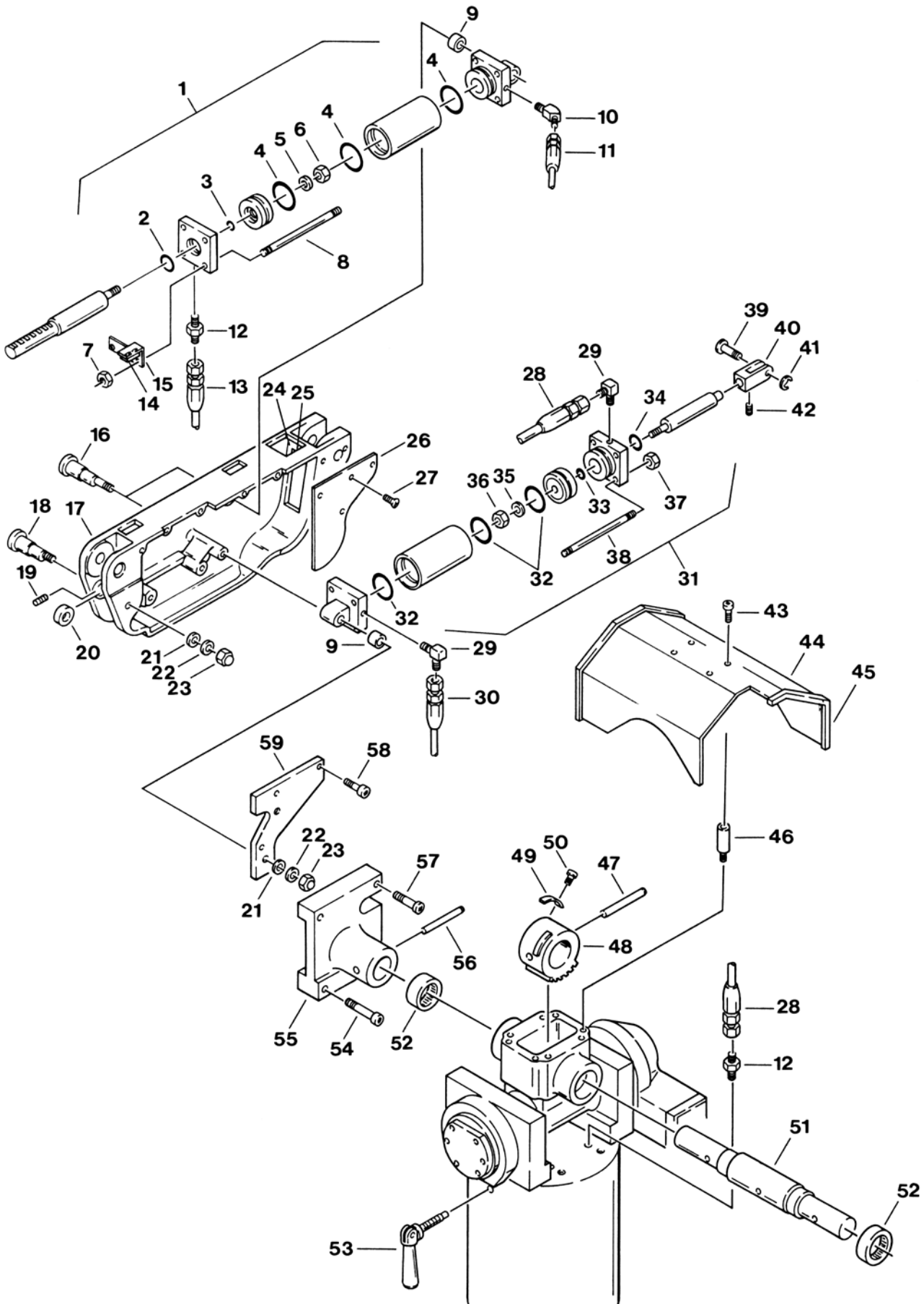
Item	Part No.	Description	Qty.
36	D3-032-49-1	LEVER, foot/leg section release, left .....	1
	D3-032-49	LEVER, foot/leg section release, right .....	1
	D3-032-50	SPACER, spring .....	2
37	D3-032-51	SPRING, right .....	1
	D3-032-51-1	SPRING, left .....	1
38	D3-032-47	FRAME, foot/leg section, right (quick release) .....	1
	D3-032-08	FRAME, foot/leg section, right (locking knob) .....	1
	D3-032-48	FRAME, foot/leg section, left (quick release) .....	1
	D3-032-09	FRAME, foot/leg section, left (locking knob) .....	1
39	D6-031-01	KNOB, locking .....	2
40	D3-032-15	RAIL, side, foot/leg section, right .....	1
	D3-032-16	RAIL, side, foot/leg section, left .....	1
41	D3-032-35	STUD, side rail mount, M8 x 40 .....	6
	D3-032-34-2	STUD, side rail mount, short (with collar) .....	6
42	D6-010-51-1	BOLT, allen, M6 x 10 .....	2
43	D3-032-38	CAP, head section axis .....	2
44	D6-060-05	PIN, roll, M5 x 25 .....	4
	D6-032-29	PIN, tapered, M5 x 30 (plated) (old style, 1994&P) .....	6
45	D6-050-33	PIN, roll, M5 x 20 .....	A/R
46	D4-010-14	O-RING, P-12 .....	2
47	D3-010-31-1	SHAFT, extension, head section (roll pin) .....	2
48	D3-032-41-1	GEAR, ratchet, head section (roll pin) .....	2
	D3-032-41	GEAR, ratchet, head section (tapered pin) .....	2
49	D3-010-29-1	TRUNNION, pivot shaft (roll pin) .....	2
	D3-010-29	TRUNNION, pivot shaft (tapered pin) .....	2
50	D3-032-39	AXIS, head section .....	2
51	D3-032-10	RAIL, side, head section .....	2
52	D6-010-40	WASHER, lock, M6 .....	4
53	D6-010-38	BOLT, allen, M6 x 15 .....	4
54	D3-010-27	PLUNGER, release .....	2
55	D3-010-26	SPRING, release .....	2
56	D3-032-40	BLOCK, bearing .....	2
57	D6-010-08	ACORN NUT .....	2
58	D3-010-24	RELEASE BAR, head section .....	1
59	D6-010-11	SCREW, set, M5 x 8 (plated) .....	2
60	D3-032-05	FRAME, head section .....	1
61	D3-032-33	RAIL, accessory .....	1
62	D3-032-80	GEAR/TRUNNION, right, S.N. 6500N-1994-10- &L .....	1
	D3-032-81	GEAR/TRUNNION, left, S.N. 6500N-1994-10- &L .....	1
63	D3-032-82	AXIS, head section, S.N. 6500N-1994-10- &L .....	2
64		BOLT, allen, M8 x 20, S.N. 6500N-1994-10- &L .....	2
65	D3-032-76	STOP, rubber .....	2
	D3-032-77	HINGE .....	2
66	D6-032-49	PIN, roll, M3 x 8 .....	2

## 2. SIDE FRAME & HYDRAULIC CYLINDERS



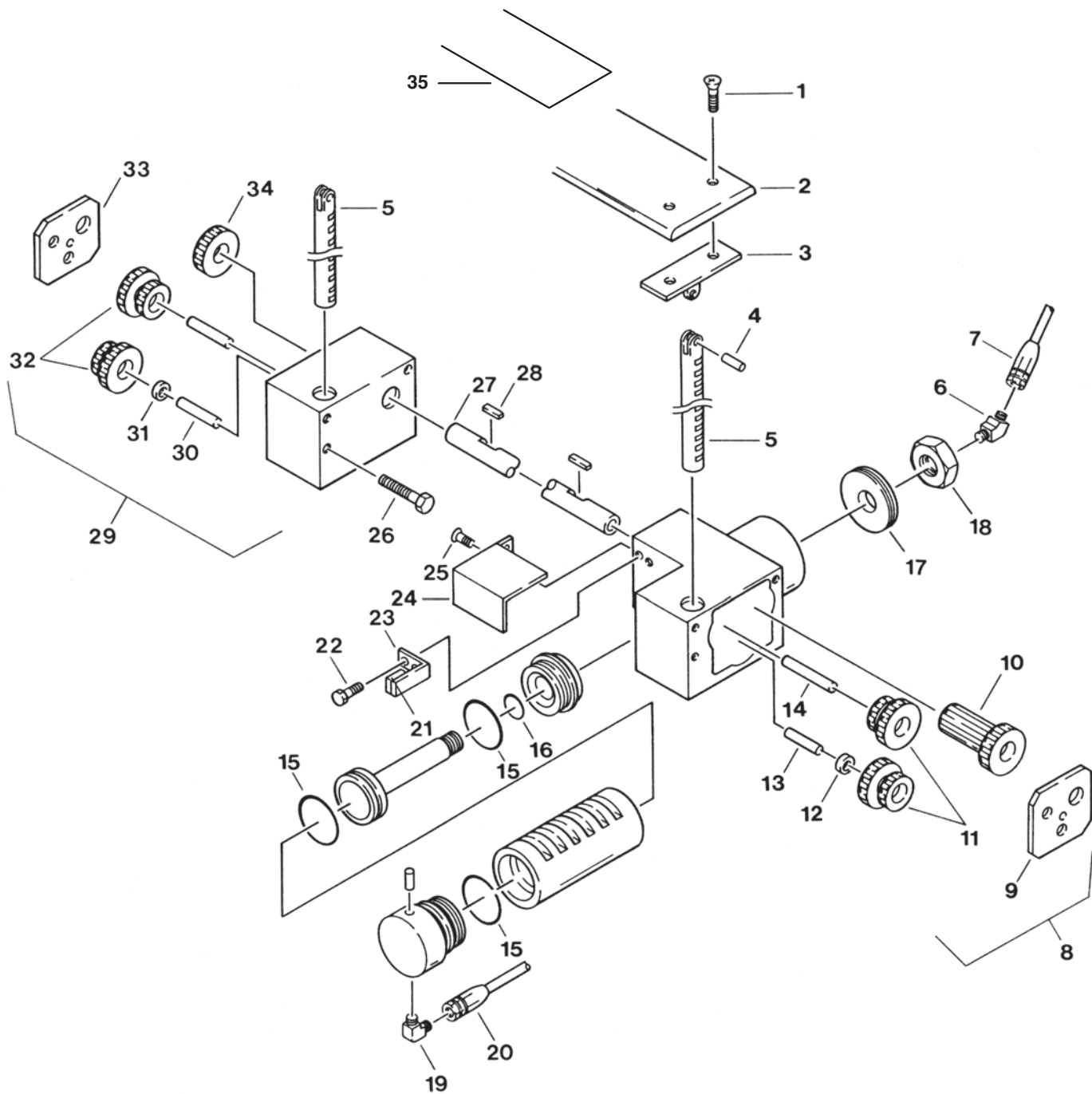
Item	Part No.	Description	Qty.
1A	D4-033-19	CYLINDER ASSEMBLY, back section, right, S.N. -A0001&L .....	2
	D4-033-28	CYLINDER ASSEMBLY, back section, left, S.N. -A001&L .....	2
2A	D4-033-22	•O-RING, 2 -214 BUNA N, S.N. -A0001 & L .....	1
3A	D4-033-21	•O-RING, 2 -112 BUNA N, S.N. -A0001 & L .....	1
4A	D4-033-20	•O-RING, 2 -224 BUNA N, S.N. -A0001 & L .....	3
1	D4-032-01	CYLINDER ASSEMBLY, back section .....	2
2	D4-010-03	•O-RING, P-25 .....	1
3	D4-010-02	•O-RING, P-14 .....	1
4	D4-010-04	•O-RING, P-44 .....	3
5	D6-010-42	•WASHER, lock, M10 .....	1
6	D6-010-43	•NUT, M10 .....	1
7	D6-010-55	•NUT, M8 .....	4
8	D4-010-48	•STUD, cylinder .....	4
9	D6-030-04	SPACER .....	4
10	D4-010-30	FITTING, hydraulic, 45° elbow .....	2
11	D4-032-07	HOSE, flexible, back section piston, left .....	1
	D4-032-08	HOSE, flexible, back section piston, right .....	1
12	D4-031-06	FITTING, flexible hose .....	A/R
13	D4-032-09	HOSE, flexible, back section ram, left .....	1
	D4-032-10	HOSE, flexible, back section ram, right .....	1
14	D5-032-15	MICRO-SWITCH .....	2
15	D3-032-42	BRACKET, micro-switch mounting .....	2
16	D3-010-37	AXIS, eccentric cam .....	4
17	D3-032-22-1	FRAME, side, left, S.N. 6500-1990-10-053&L .....	1
	D3-032-22	FRAME, side, left, S.N. 6500-1990-10-052&P .....	1
	D3-032-23-1	FRAME, side, right, S.N. 6500-1990-10-053&L .....	1
	D3-032-23	FRAME, side, right, S.N. 6500-1990-10-052&P .....	1
18	D3-010-38	AXIS, eccentric cam .....	2
19	D6-010-34	SCREW, set, M6x6 .....	2
20	D3-010-36	BEARING, support .....	2
21	D6-010-72	WASHER, flat, M8 (plated) .....	6
22	D6-010-09-1	WASHER, lock, M8 (plated) .....	6
23	D6-010-08	NUT, acorn, M8 (plated) .....	6
24	D3-032-43	BRACKET, micro-switch .....	2
25	D5-032-17	MICRO-SWITCH .....	2
26	D3-032-28	COVER, micro-switch, left .....	1
	D3-032-29	COVER, micro-switch, right .....	1
27	D6-010-80	SCREW, phillips hd., M3 x 6 .....	6
28	D4-032-03	HOSE, flexible, foot/leg section ram, left .....	1
	D4-032-04	HOSE, flexible, foot/leg section ram, right .....	1
29	D4-010-29	FITTING, hydraulic, 90° elbow .....	4
30	D4-032-05	HOSE, flexible, foot/leg section piston, left .....	1
	D4-032-06	HOSE, flexible, foot/leg section piston, right .....	1
31A	D4-033-23	CYLINDER ASSEMBLY, foot/leg section, left S.N. -A0001&L .....	2
	D4-033-27	CYLINDER ASSEMBLY, foot/leg section, right, S.N. -A0001&L .....	2
32A	D4-033-16	•O-RING, 2-218 BUNA N, S.N. -A0001&L .....	3
33A	D4-033-21	•O-RING, 2-112 BUNA N, S.N. -A0001&L .....	1
34A	D4-033-22	•O-RING, 2-214 BUNA N, S.N. -A0001&L .....	1

2. SIDE FRAME & HYDRAULIC CYLINDERS (CONTINUED)



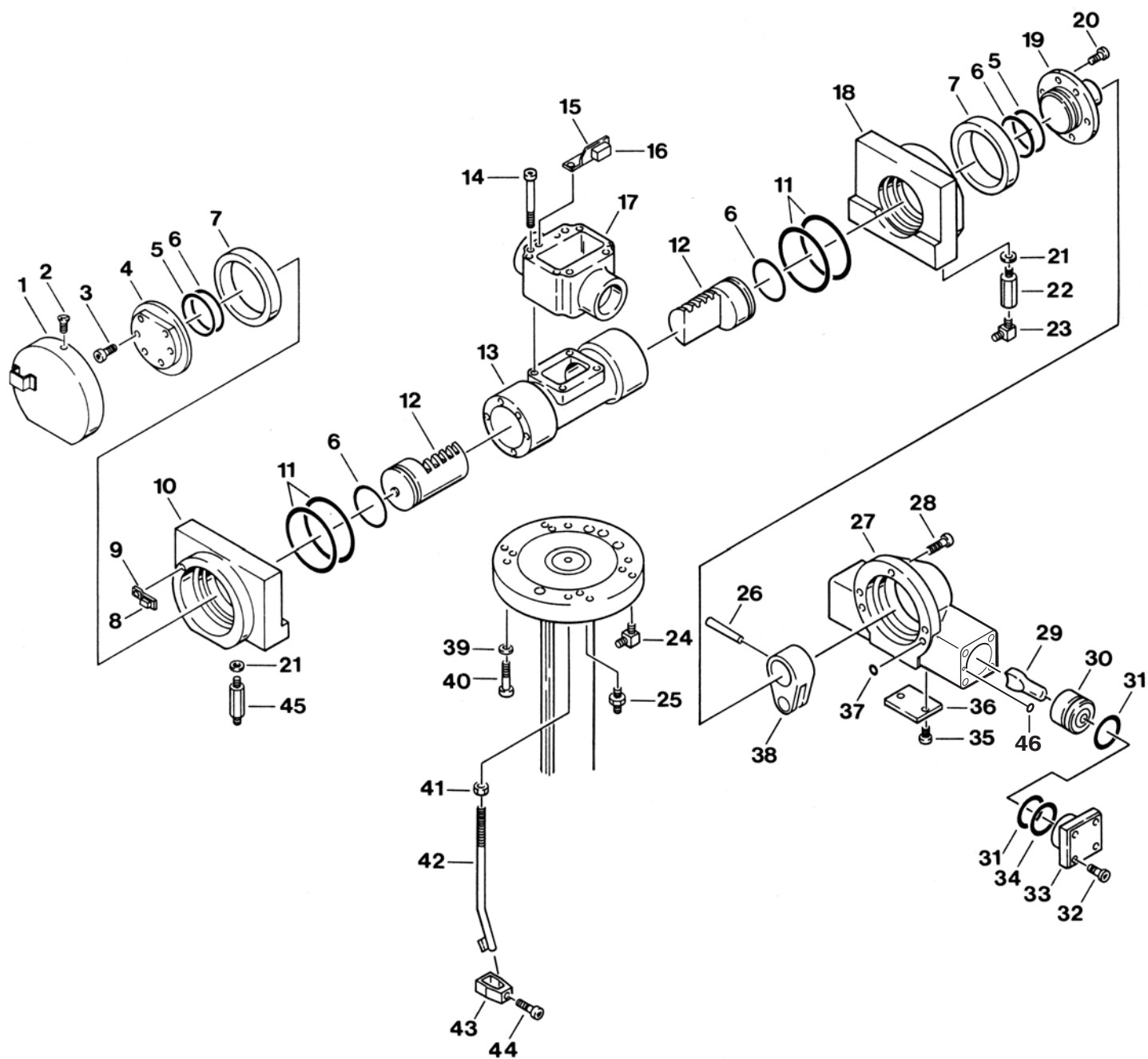


Item	Part No.	Description	Qty.
31	D4-032-02	CYLINDER ASSEMBLY, foot/leg section .....	2
32	D4-010-54	•O-RING, P-34 .....	3
33	D4-010-02	•O-RING, P-14 .....	1
34	D4-010-03	•O-RING, P-25 .....	1
35	D4-010-42	•WASHER, lock, M10 .....	1
36	D6-010-43	•NUT, M10 .....	1
37	D6-010-55	•NUT, M8 .....	4
38	D4-010-48	•STUD, cylinder .....	4
39	D6-030-03	PIN, clevis .....	2
40	D6-031-19	CLEVIS .....	2
41	D6-030-01	CIRCLIP .....	2
42	D6-010-34	SCREW, set, M6 x 6 .....	2
43	D6-010-70-1	BOLT, allen, M5 x 10 (plated) .....	4
44	D2-032-04	COVER, flexible hose .....	1
45	D2-032-05	END CAP, cover, right .....	1
	D2-032-05-A	END CAP, cover, left .....	1
46	D2-010-38	STAND-OFF, cover .....	4
47	D6-010-07	PIN, tapered, M12 x 90 .....	1
48	D2-032-32	GEAR, trendelenburg, S.N. 6500-1990-10-053&L, 6500B-1990-10-017&L .....	1
	D2-032-02	GEAR, trendelenburg, S.N. 6500-1990-9-052&P, 6500B-1990-9-016&P .....	1
49	D2-032-48	RAMP, micro-switch .....	2
50	D6-050-36	BOLT, allen, M5 x 8 .....	4
51	D3-032-03	AXIS, trendelenburg .....	1
52	D2-032-01	BEARING, trendelenburg axis .....	2
53	D2-032-49	HANDLE, table top locking .....	1
54	D6-010-10-2	BOLT, allen, M10 x 45 (plated) .....	A/R
55	D3-032-26-1	INNER CASTING, side frame, left, S.N. 6500-1990-10-053&L .....	1
	D3-032-26	INNER CASTING, side frame, left, S.N. 6500-1990-10-052&P .....	1
	D3-032-27-1	INNER CASTING, side frame, right, S.N. 6500-1990-10-053&L .....	1
	D3-032-27	INNER CASTING, side frame, right, S.N. 6500-1990-10-052&P .....	1
56	D6-032-01	PIN, tapered .....	2
57	D6-010-71-1	BOLT, allen, M10 x 40 (plated) .....	A/R
58	D6-010-17-1	BOLT, allen, M8 x 15 (plated) .....	8
59	D3-032-24	BRACE, side frame, left .....	1
	D3-032-25	BRACE, side frame, right .....	1



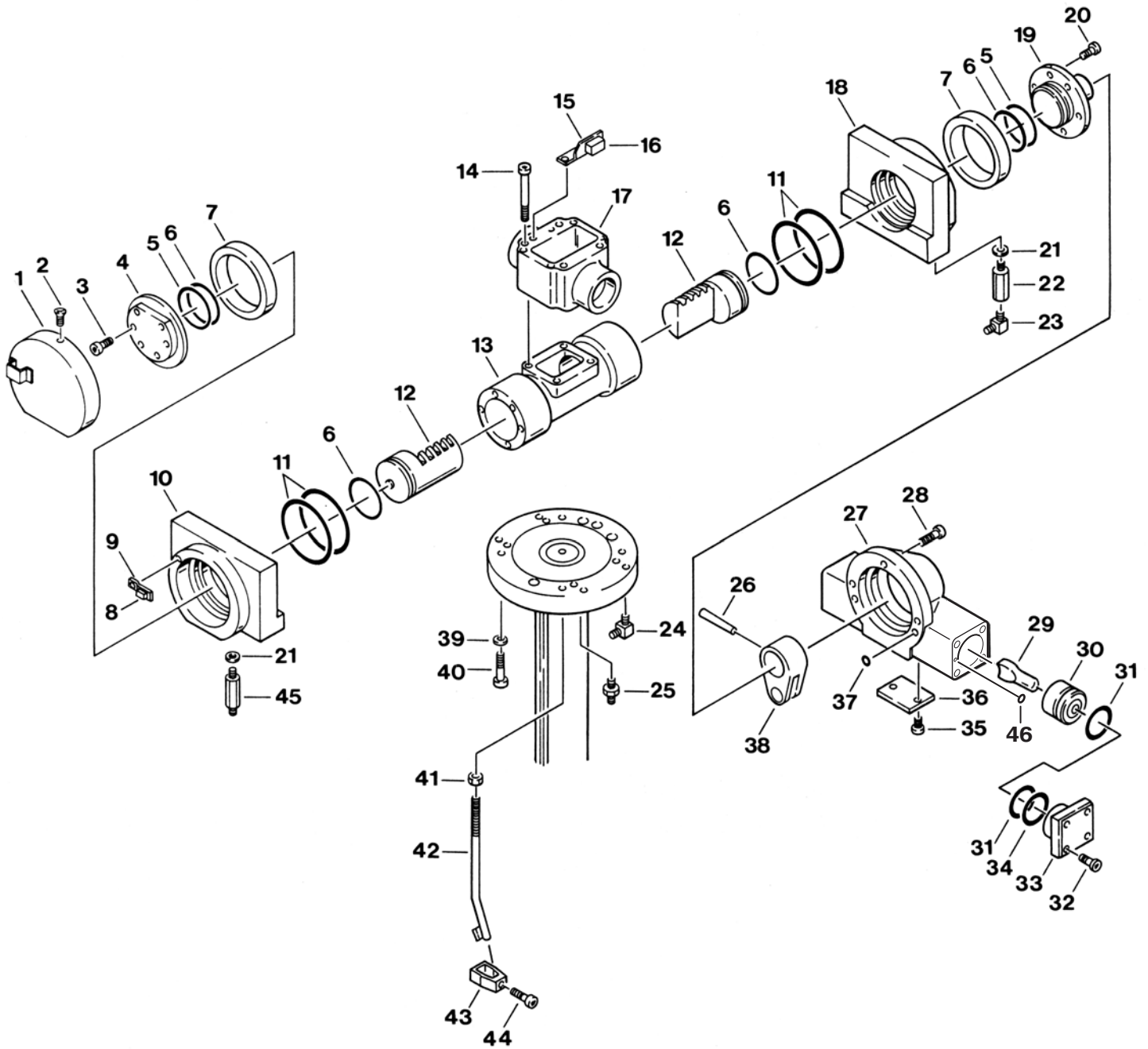


Item	Part No.	Description	Qty.
1	D5-035-42-1	SCREW, round head, M5 x 10, S.N. -2001-03&L .....	4
	D3-010-19	SCREW, kidney lift .....	4
2	D5-035-42	TOP, kidney lift, S.N. -2001-03&L .....	1
	D3-032-30-1	TOP, kidney lift, flat .....	1
	D3-032-30	TOP, kidney lift, curved .....	1
3	D3-032-39-1	PIVOT, kidney lift, flat .....	2
	D3-031-39	PIVOT, kidney lift, curved .....	2
4	D6-031-24	PIN, roll, M5 x 12 .....	2
5	D3-032-52	SHAFT, kidney lift .....	2
6	D4-010-30	FITTING, hydraulic, 45° elbow .....	1
7	D4-032-54	HOSE, flexible, 520mm .....	1
8	D4-032-43	CYLINDER ASSEMBLY, kidney lift .....	1
9	D4-032-29	•COVER .....	1
10	D4-032-36	•GEAR .....	1
11	D4-032-32	•GEAR, dual .....	2
12	D4-032-30	•BUSHING .....	2
13	D4-032-34	•PIN .....	1
14	D4-032-35	•PIN .....	1
15	D4-050-01	•O-RING, P-29 .....	3
16	D4-041-15	•O-RING, P-18 .....	1
17	D4-032-88	•END CAP .....	1
18	D4-032-89	•NUT .....	1
19	D4-010-29	FITTING, hydraulic, 90° elbow .....	1
20	D4-032-53	HOSE, flexible, 600mm .....	1
21	D5-032-15	MICRO-SWITCH .....	1
22	D6-032-27	BOLT, allen .....	2
23	D4-032-39	BRACKET, micro-switch .....	1
24	D4-032-38	COVER, micro-switch .....	1
25	D6-032-26	SCREW, phillips hd. ....	2
26	D6-010-65	BOLT, allen, M5 x 35 .....	6
27	D4-032-40	SHAFT, drive .....	1
28	D4-032-37	KEY .....	2
29	D4-032-33	GEAR BOX ASSEMBLY .....	1
30	D4-032-34	•PIN .....	2
31	D4-032-30	•BUSHING .....	2
32	D4-032-32	•GEAR, dual .....	2
33	D4-032-29	•COVER .....	1
34	D4-032-31	•GEAR .....	1
35	D6-032-43	DECAL, kidney bridge .....	1



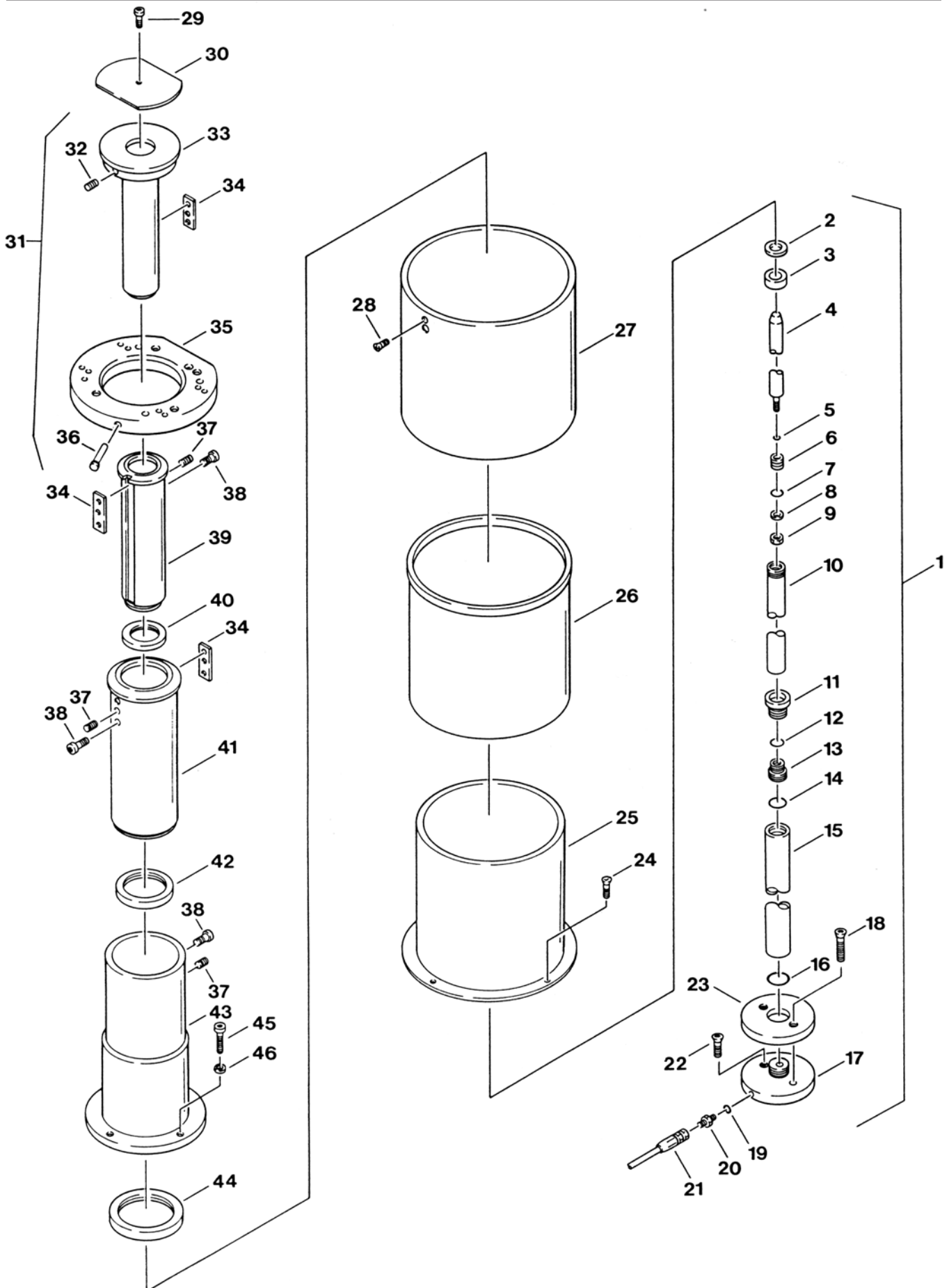
Item	Part No.	Description	Qty.
1	D2-032-20	COVER, trendelenburg cylinder .....	1
2	D6-060-29	SCREW, phillips hd., M5 x 8 .....	3
3	D6-010-30-1	BOLT, allen, M6 x 20 (plated) .....	6
4	D2-032-19	CAP, head, trend. cyl.(70), S.N. 6500-1990-10-053&L, 6500B-1990-10-017&L .....	1
	D2-032-19-1	CAP, head, trend. cyl.(65), S.N. 6500-1990-10-052&P, 6500B-1990-10-016&P .....	1
5	D4-032-80	O-RING, S-70, S.N. 6500-1992-9-436&L, 6500NB-1992-9-229&L .....	2
6	D4-010-06	O-RING, P-60, S.N. 6500-1990-10-053&L, 6500B-1990-10-017&L .....	4
	D4-010-59	O-RING, P-55, S.N. 6500-1990-10-052&P, 6500B-1990-10-016&P .....	4
7	D2-032-14	BUSHING, graphite .....	2
8	D5-032-15	MICRO-SWITCH, lateral tilt .....	2
9	D2-032-45	BRACKET, micro-switch .....	2
10	D2-032-18	PIVOT BLOCK, lateral tilt, head .....	1
11	D4-010-07	O-RING, P-95 .....	4
12	D2-032-31	PISTON, trendelenburg (70), S.N.6500-1990-10-053&L, 6500B-1990-10-017&L ....	2
	D4-032-41	PISTON, trendelenburg (65), S.N.6500-1990-10-052&P, 6500B-1990-10-016&P ....	2
13	D2-032-33	HOUSING, trendelenburg (70), S.N.6500-1990-10-053&L, 6500B-1990-10-017&L .	1
	D2-032-17	HOUSING, trendelenburg (65), S.N.6500-1990-10-052&P, 6500B-1990-10-016&P .	1
14	D6-010-29	BOLT, allen, M10 x 85 .....	4
15	D2-032-46	BRACKET, micro-switch .....	2
16	D5-032-16	MICRO-SWITCH, trendelenburg .....	2
	D2-032-66	ACTUATOR, micro-switch .....	1
17	D2-032-16	CASTING, trend. bearing .....	1
18	D2-032-15	PIVOT BLOCK, lateral tilt, tail .....	1
19	D2-032-13-1	CAP, tail (70), S.N.6500-1990-10-053&L, 6500B-1990-10-017&L .....	1
	D2-032-13	CAP, tail (65), S.N.6500-1990-10-052&P, 6500B-1990-10-016&P .....	1
20	D6-010-30	BOLT, allen, M6 x 20 .....	6
21	D4-010-32	PACKING, copper .....	A/R
22	D4-010-99	FITTING, plumbing .....	A/R
23	D4-010-29	FITTING, hydraulic, 90° elbow .....	A/R
24	D4-010-30	FITTING, hydraulic, 45° elbow .....	A/R
25	D4-031-06	FITTING, flexible hose .....	A/R
26	D6-031-28	PIN, tapered, 12 x 55 .....	1
27	D2-032-68	HOUSING, lateral tilt, S.N. 6500N-1999-08-A0557&L .....	1
	D2-032-06-1	HOUSING, lateral tilt (55), S.N. 6500-1991-4-128 to 1998-08-A0556, 1999 6500B-1991-4-052&L .....	1
	D2-032-06	HOUSING, lateral tilt (50), S.N. 6500-1991-4-127&P, 6500B-1991-4-051&P .....	1
28	D6-010-45	BOLT, allen, M10 x 30 .....	3
29	D2-032-07-1	ROD, piston (79), S.N. 6500-1991-4-128&L, 6500B-1991-4-052&L .....	2
	D2-032-07	ROD, piston (74.5), S.N. 6500-1991-4-127&P, 6500B-1991-4-051&P .....	2
30	D2-032-08-1	PISTON, lateral tilt (55), S.N. 6500-1991-4-128&L, 6500B-1991-4-052&L .....	2
	D2-032-08	PISTON, lateral tilt (50), S.N. 6500-1991-4-127&P, 6500B-1991-4-051&P .....	2
31	D4-060-24	O-RING, P-49, S.N. 6500-1991-4-128&L, 6500B-1991-4-052&L .....	4
	D4-010-04	O-RING, P-44, S.N. 6500-1991-4-127&P, 6500B-1991-4-051&P .....	4
32	D6-032-48	BOLT, button head, M8 x 25, S.N. 6500N -1999-08-A0557&L A0557&L .....	8
	D6-010-33-1	BOLT, allen, M8 x 25, plated .....	8
33	D2-032-69	CAP, lateral tilt, right, S.N. 6500N-1999-08-A0557&L .....	1
	D2-032-70	CAP, lateral tilt, left, S.N. 6500N-1999-08-A0557&L .....	1
	D2-032-09-1	CAP, lateral tilt, S.N. 6500-1991-4-128 to-A0556, 6500B-1991-4-052&L .....	2
	D2-032-09	CAP, lateral tilt, S.N. 6500-1991-4-127&P, 6500B-1991-4-051&P .....	2
34	D4-032-79	O-RING, S-55, S.N. 6500-1992-9-436&L, 6500NB-1992-9-229&L .....	2
35	D6-010-16-1	SCREW, phillips hd., M5 x 6, stainless .....	2

corrected typos  
12/2/09

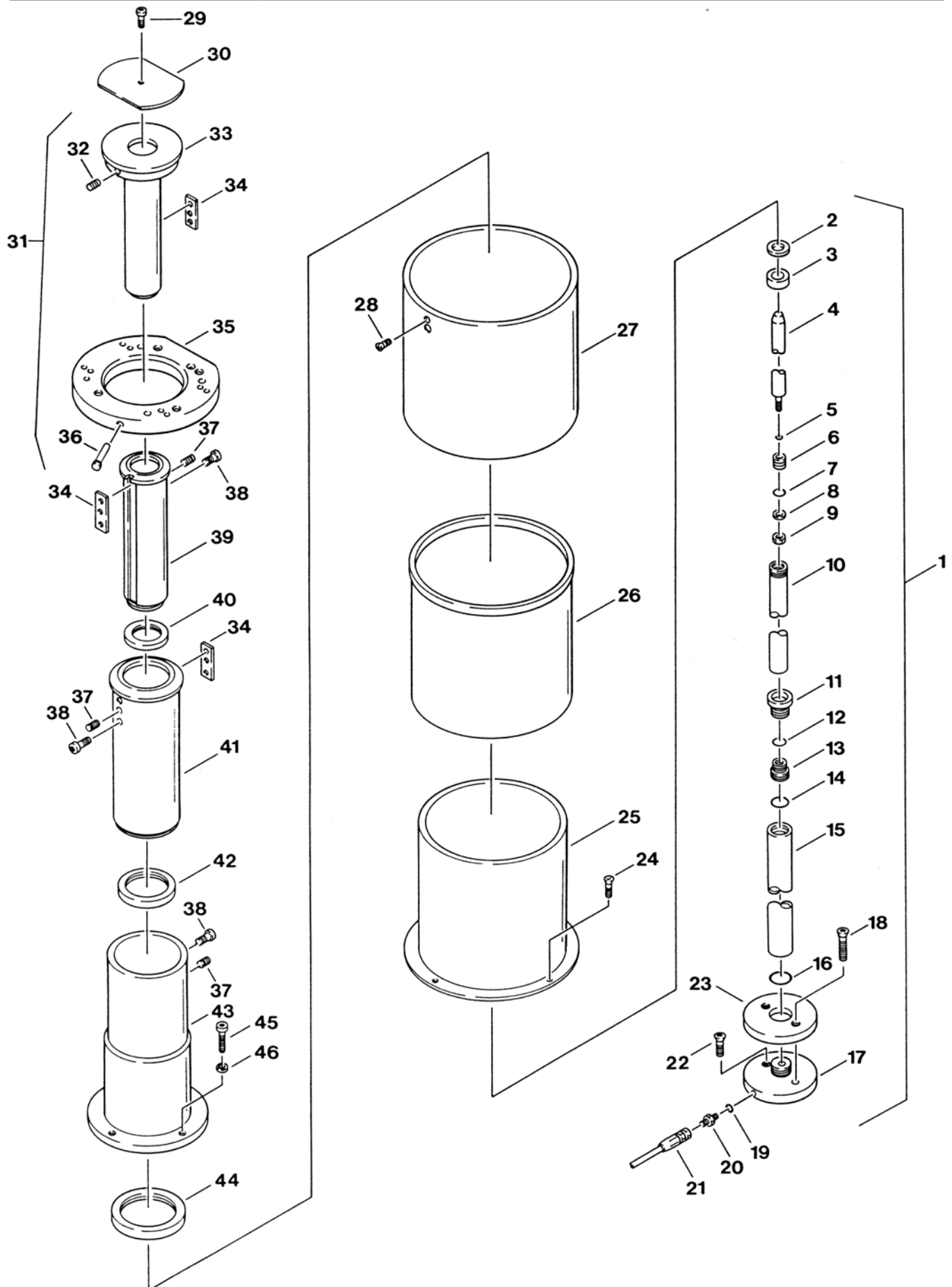


Item	Part No.	Description	Qty.
36	D2-032-10	PLATE, inspection cover .....	1
	D2-032-47	PLATE, inspection cover, battery model .....	1
37	D4-010-01	O-RING, P-8 .....	2
38	D2-032-12-1	LEVER, lateral tilt motion, S.N. 6500-1991-1-083&L, 6500B-1991-1-027&L .....	1
	D2-032-12	LEVER, lateral tilt motion, S.N. 6500-1991-1-082&P, 6500B-1991-1-026&P .....	1
39	D6-010-21	WASHER, lock, M12 .....	2
40	D6-011-06	BOLT, allen, M12 x 45 .....	2
41	D6-011-07	NUT, M12 .....	2
42	D2-032-71	BAR, hose guide (6500) .....	2
43	D2-010-45	HOLDER, hose .....	2
44	D6-011-08	BOLT, allen, M5 x 18 .....	2
45	D4-010-33	FITTING, flexible hose, long .....	A/R
46	D4-010-52	O-RING, P-4, S.N. 6500N -1999-08-AO557&L ONLY .....	A/R

# 5. SUPPORT COLUMN ASSEMBLY

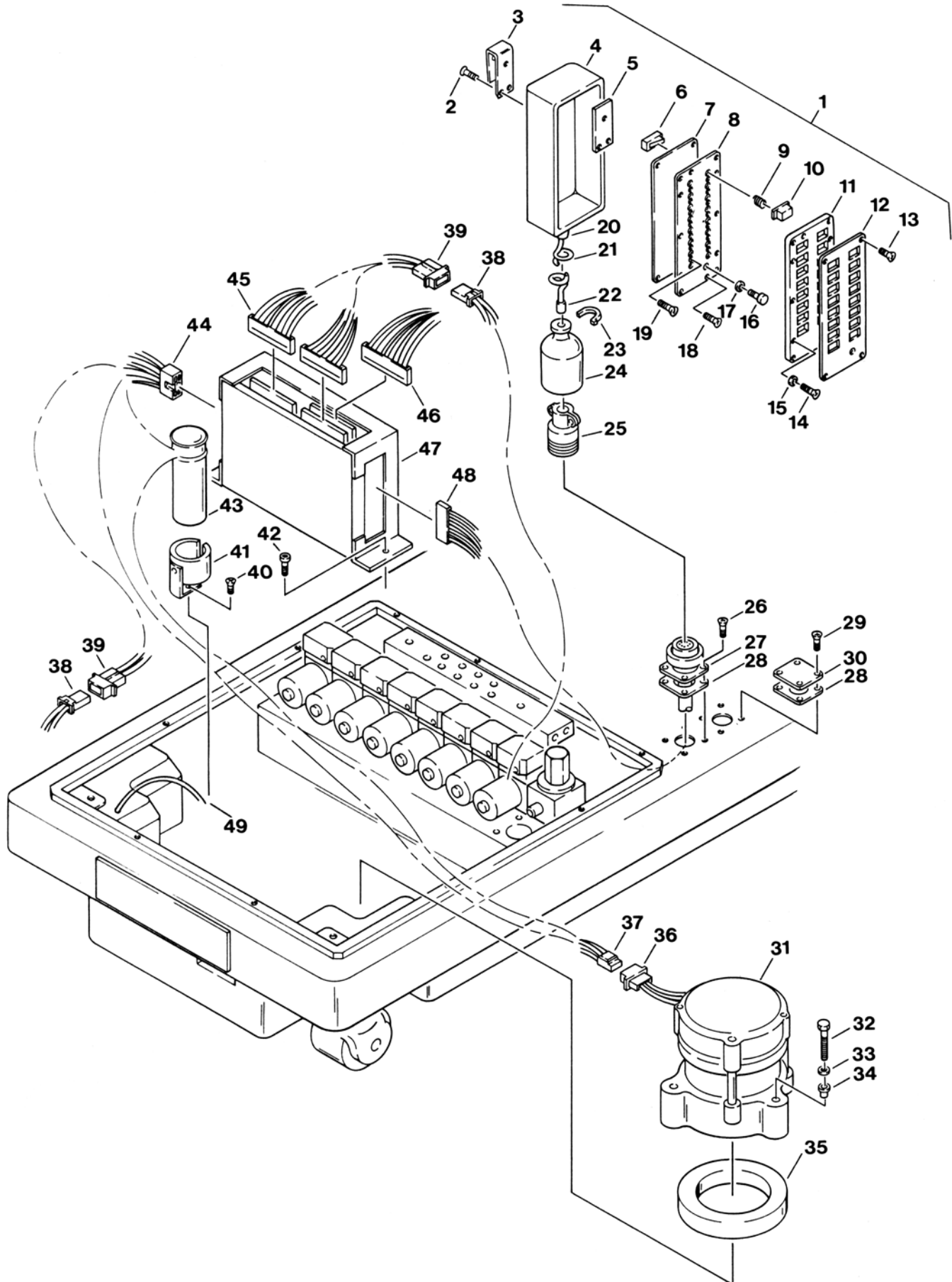


Item	Part No.	Description	Qty.
1A	D4-033-01	ELEVATION CYL. ASSY., S.N. 6500N-1997-A0220, 6500NB-1997-A0189&L .....	1
2A	D4-033-02	•CUSHION, rubber .....	1
3A	D4-033-03	•CAP .....	1
4A	D4-033-04	•ROD, primary piston .....	1
5A	D4-033-05	•O-RING, 2-012 BUNA N .....	1
6A	D4-033-06	•PISTON, primary .....	1
7A	D4-033-07	•O-RING, 2-212 BUNA N .....	1
8A	D6-033-08	•WASHER, lock .....	1
9A	D6-033-09	•NUT .....	1
10A	D4-033-10	•TUBE, secondary piston .....	1
11A	D4-033-11	•CAP, elevation tube .....	1
12A	D4-033-12	•O-RING, 2-213 BUNA N .....	1
13A	D4-033-13	•PISTON, secondary .....	1
14A	D4-033-14	•O-RING, 2-216 BUNA N .....	1
15A	D4-033-15	•TUBE, elevation cylinder .....	1
16A	D4-033-16	•O-RING, 2-218 BUNA N .....	1
17A	D4-033-17	•SAUCER, elevation cylinder .....	1
1	D4-032-69-1	ELEVATION CYL. ASSY., S.N. 6500-1992-6-366&L .....	1
	D4-032-69	ELEVATION CYL. ASSY., S.N. 6500-1991-12-236 to 6500-1992-6-365 .....	1
	D4-032-00	ELEVATION CYL. ASSY., S.N.6500-1991-12-235&P .....	1
2	D4-032-78	•CUSHION, rubber .....	1
3	D4-032-70-1	•CAP, S.N. 6500-1992-6-366&L .....	1
	D4-032-70	•CAP, S.N. 6500-1992-6-365&P .....	1
4	D4-032-71	•ROD, primary piston .....	1
5	D4-010-56	•O-RING, P-10A .....	1
6	D4-032-72-1	•PISTON, primary, S.N. 6500-1992-6-366&L .....	1
	D4-032-72	•PISTON, primary, S.N. 6500-1992-6-365&P .....	1
7	D4-032-44	•O-RING, P-22A .....	1
8	D6-010-42	•WASHER, lock, M10 .....	1
9	D6-010-56	•NUT, M10 .....	1
10	D4-032-73-1	•TUBE, secondary piston, S.N. 6500-1992-6-366&L .....	1
	D4-032-73	•TUBE, secondary piston, S.N. 6500-1992-6-365&P .....	1
11	D4-032-75-1	•CAP, elevation tube, S.N. 6500-1992-6-366&L .....	1
	D4-032-75	•CAP, elevation tube, S.N. 6500-1992-6-365&P .....	1
12	D4-010-03	•O-RING, P-25 .....	1
13	D4-032-74-1	•PISTON, secondary, S.N. 6500-1992-6-366&L .....	1
	D4-032-74	•PISTON, secondary, S.N. 6500-1992-6-365&P .....	1
14	D4-050-01	•O-RING, P-29 .....	1
15	D4-032-76	•TUBE, elevation cylinder .....	1
16	D4-043-09	•O-RING, P-32 .....	1
17	D4-032-83	•SAUCER, elevation cylinder, S.N. 6500-1991-12-236&L .....	1
	D4-032-77	•SAUCER, elevation cylinder, S.N. 6500-1991-12-235&P .....	1
18	D6-032-25	BOLT, M8 x 30 .....	1
19	D4-010-32	PACKING, copper .....	1
20	D4-010-31	FITTING, flexible hose .....	1
21		HOSE, flexible .....	A/R
22	D6-032-24	BOLT, M8 x 20 .....	1
23	D2-032-65	CUSHION, rubber dropping, S.N. 6500-1991-12-236&L .....	1
	D2-032-34	CUSHION, rubber dropping, S.N. 6500-1991-12-235&P .....	1

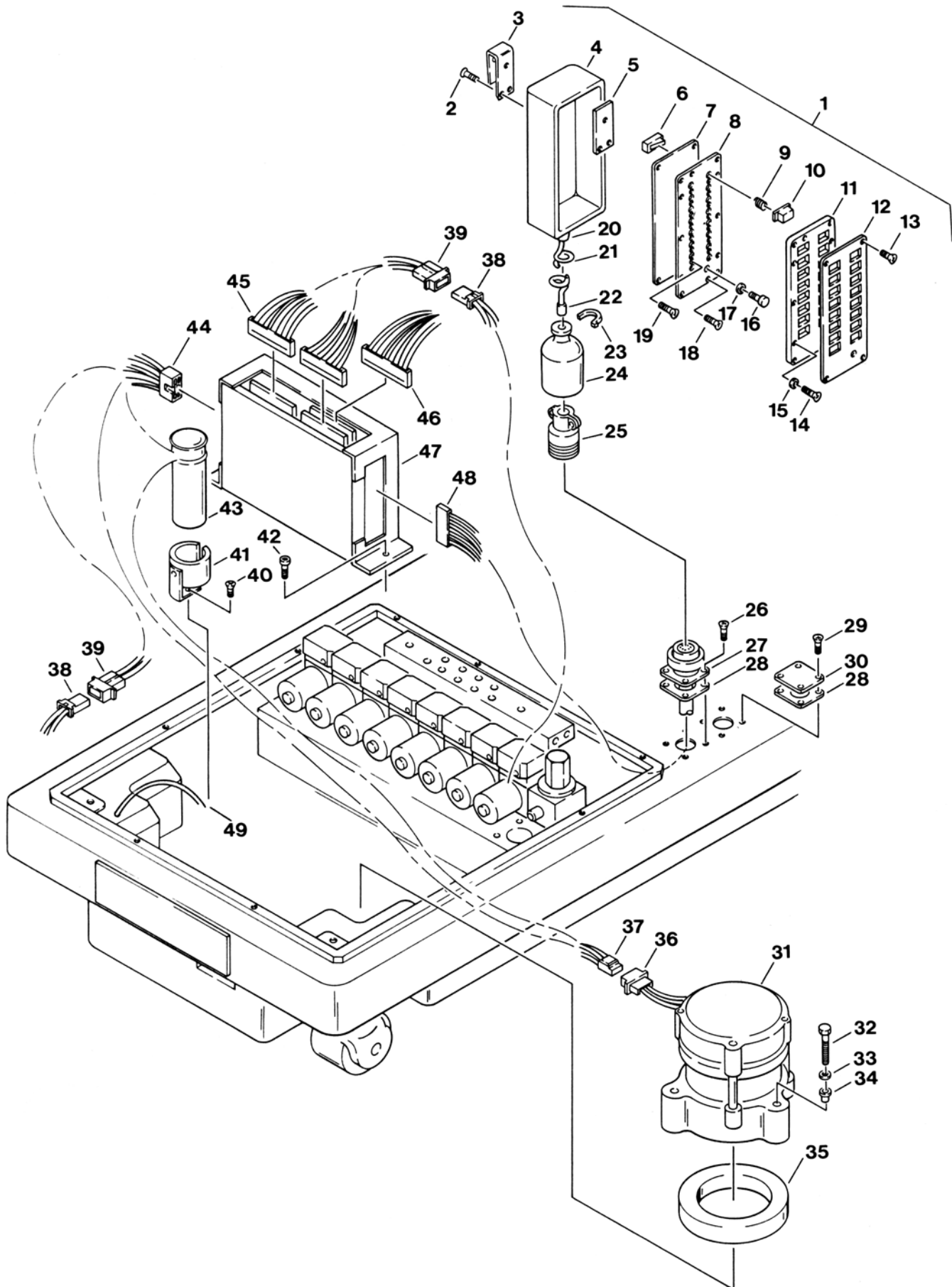




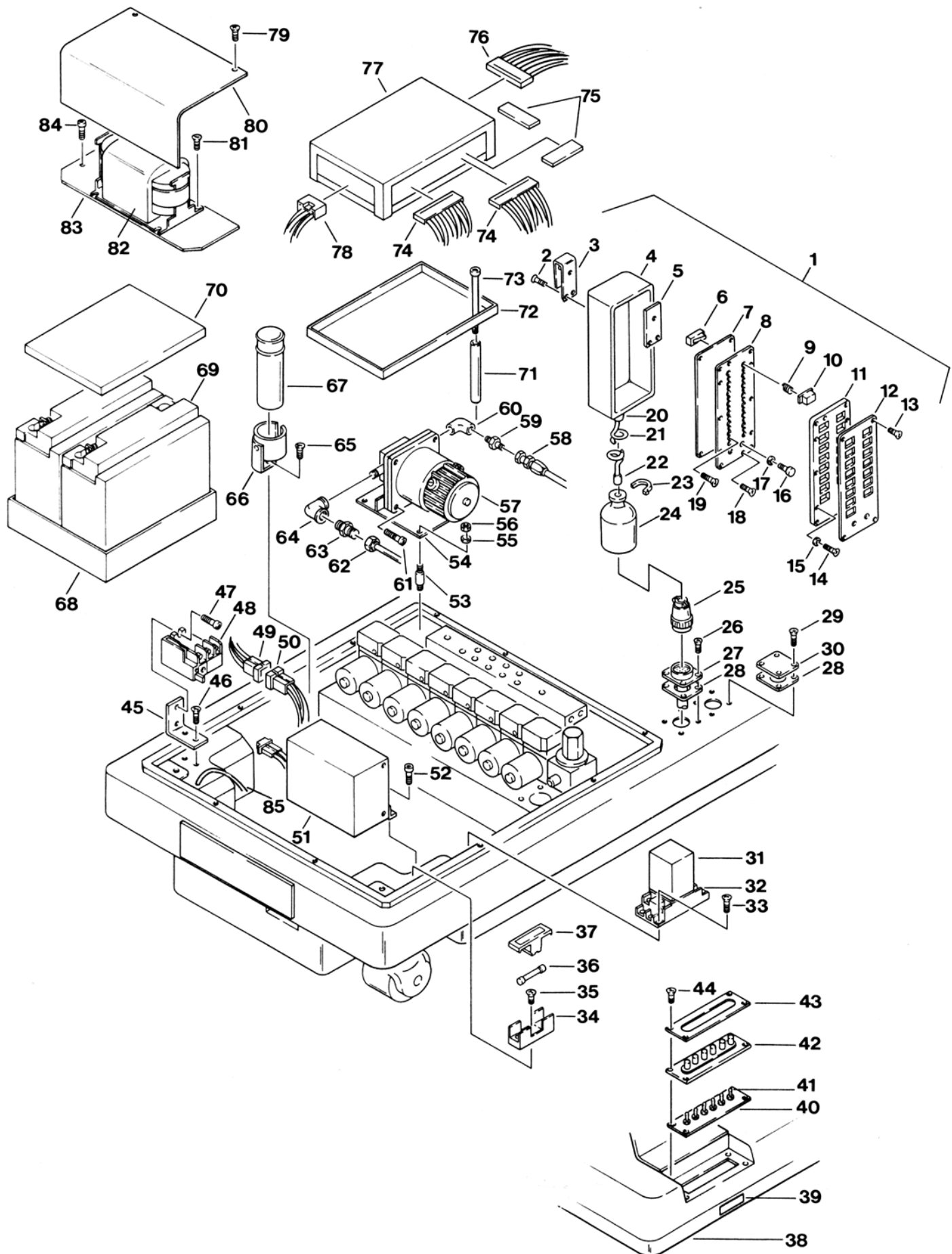
Item	Part No.	Description	Qty.
24	D6-010-49	SCREW, M5 x 12 .....	4
25	D2-032-35	SHROUD, elevation, inner, S.N.6500-1991-6-156&L, 6500NB-1991-6-079&L .....	1
	D2-032-23	SHROUD, elevation, inner, S.N.6500-1991-6-155&P, 6500B-1991-6-078&P .....	1
26	D2-032-22	SHROUD, elevation, middle .....	1
27	D2-032-21	SHROUD, elevation, outer .....	1
28	D6-010-19	SCREW, phillips hd., M5 x 10 (stainless) .....	3
	D6-032-40	BALL, steel, 4mm .....	A/R
29	D6-050-36-1	BOLT, allen, M5 x 8 .....	1
30	D2-010-21	PLATE, head, elevation cylinder .....	1
31	D2-032-36	SLIDER ASSEMBLY .....	1
32	D6-032-23	•SET SCREW, M10 x 20 .....	1
33	D2-032-37	•SLIDER SECTION, #1 .....	1
34	D2-032-27	•KEY, slider .....	3
35	D2-032-28	•RING, elevation clamp .....	1
	D6-032-40	•BALL, steel, 4mm .....	A/R
36	D2-032-38	•STOPPER, rotation .....	1
37	D2-010-14	•BOSS, slider .....	3
38	D6-050-38	•BOLT, allen, M8 x 10 .....	6
39	D2-032-39	•SLIDER SECTION, #2 .....	1
40	D2-032-40	•STOPPER, slider section #1 .....	1
41	D2-032-41	•SLIDER SECTION, #3 .....	1
42	D2-032-42	•STOPPER, slider section #2 .....	1
43	D2-032-43	•SLIDER, main .....	1
44	D2-032-44	•STOPPER, slider section #3 .....	1
45	D6-010-22	BOLT, allen, M12 x 35 .....	3
46	D6-010-21	WASHER, lock, M12 .....	3



Item	Part No.	Description	Qty.
1	D5-032-44	PENDANT CONTROL ASSEMBLY (letters) S.N. 6500-1992-3-276 &L .....	1
	D5-032-29	PENDANT CONTROL ASSEMBLY (symbols) S.N. 6500-1992-3-275 &P .....	1
2	D6-032-33	•SCREW, pendant hook, M4 x 12 .....	3
3	D5-031-14	•HOOK, pendant .....	1
4	D5-031-22	•COVER, rubber .....	1
5	D5-031-34	•INSERT, pendant hook .....	1
6	D5-030-23	•MICRO-SWITCH .....	A/R
7	D5-032-48	•GASKET, micro-switch plate .....	1
8	D5-032-01	•PLATE, micro-switch mounting .....	1
9	D5-031-07	•SPRING, pendant button .....	A/R
10		•BUTTON, pendant (specify function & S.N.) .....	A/R
11	D5-032-02	•HOLDER, plastic button .....	1
12	D5-032-45	•FACE PLATE, pendant control, S.N. 6500-1992-3-276 &L .....	1
	D5-032-03	•FACE PLATE, pendant control, S.N. 6500-1992-3-275 &P .....	1
13	D6-010-80-1	•SCREW, phillips hd., M3 x 6 .....	4
14	D6-010-10-9	•SCREW, phillips hd., M3 x 15 .....	6
15	D5-030-42	•WASHER, special .....	6
16	D5-030-43	•INDICATOR LIGHT, green .....	1
17	D5-030-48	•CHROME RING, indicator light .....	1
18	D6-032-15	•SCREW, M3 x 10 .....	2
19	D6-010-109	•SCREW, M3 x 16 .....	6
20	D5-031-38-1	•STRAIN RELIEF, pendant end .....	1
21	D5-031-38	•CORD, pendant control .....	1
22	D5-031-38-2	•STRAIN RELIEF, connector end .....	1
23	D6-010-24	•TIE, cable .....	1
24	D5-030-18	•COVER, cannon connector .....	1
25	D5-030-21	•CONNECTOR, cannon (male 19 pin) .....	1
26	D6-010-57-1	SCREW, phillips hd., M4 x 10 (plated) .....	4
27	D5-030-20	CONNECTOR, cannon (female 19 pin) .....	1
28	D5-030-46	GASKET, connector .....	2
29	D6-032-10	SCREW .....	4
30	D5-032-20	COVER, auxiliary base connector .....	1
31	D4-030-05	PUMP/MOTOR ASSEMBLY .....	1
32	D6-011-19	BOLT, allen, M5 x 75 .....	3
	D6-050-12	BOLT, allen, M5 x 80 .....	3
33	D6-032-03	WASHER, special, M5 .....	3
34	D6-032-04	INSULATOR .....	3
35	D1-030-14	PAD, insulating, motor .....	1
36	D5-030-04	CONNECTOR, 3-pin, male .....	1
37	D5-030-05	CONNECTOR, 3-pin, female .....	1
38	D5-030-03	CONNECTOR, 2-pin, female .....	17
39	D5-030-02	CONNECTOR, 2-pin, male .....	17
40	D6-010-19	SCREW, phillips hd., M5 x 10 .....	1
41	D1-031-19	BRACKET, capacitor .....	1
42	D6-010-70	BOLT, allen, M5 x 10 .....	2
43	D5-030-29	CAPACITOR, motor starting .....	1
44	D5-032-14	CONNECTOR, 5-pin, female .....	1
45	D5-032-28	CONNECTOR, 16-pin, female .....	2

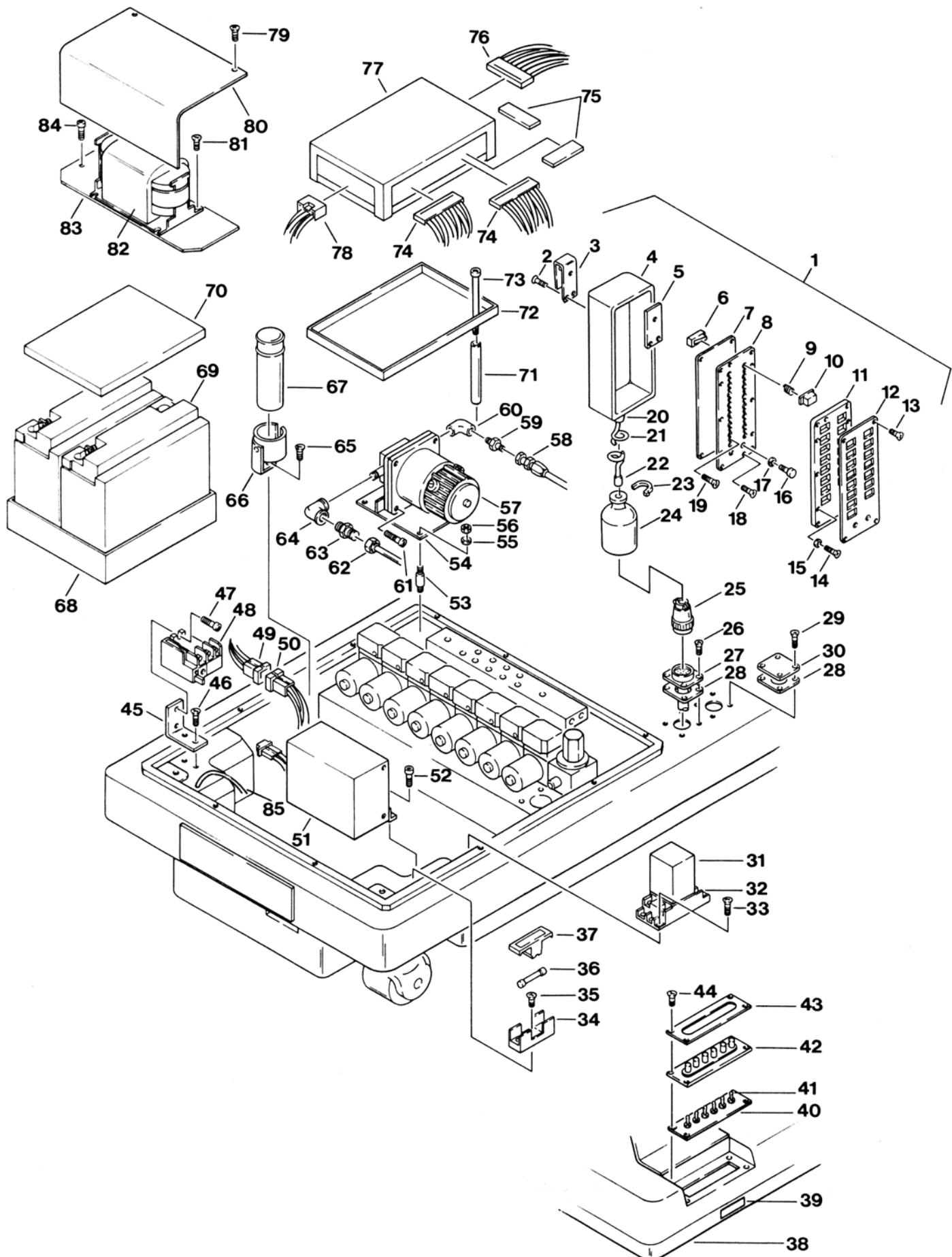


Item	Part No.	Description	Qty.
46	D5-032-27	CONNECTOR, 15-pin, female .....	1
	D5-032-75	WIRE HARNESS, relay box to riser cord .....	1
47	D5-032-30	RELAY BOX, S.N.6500-1991-6-156&L .....	1
	D5-032-05-1	RELAY BOX, with brake timer, S.N.6500-1990-9-053 to 6500-1991-6-155 .....	1
	D5-032-05	RELAY BOX, S.N.6500-1990-9-052&P .....	1
48	D5-032-26	CONNECTOR, 26-pin, female .....	1
	D5-032-10	CONNECTOR, 20-pin, female .....	1
49	D5-032-72	WIRE, grounding .....	1
NS	D5-032-00	AUX. BASE CONNECTOR KIT .....	A/R



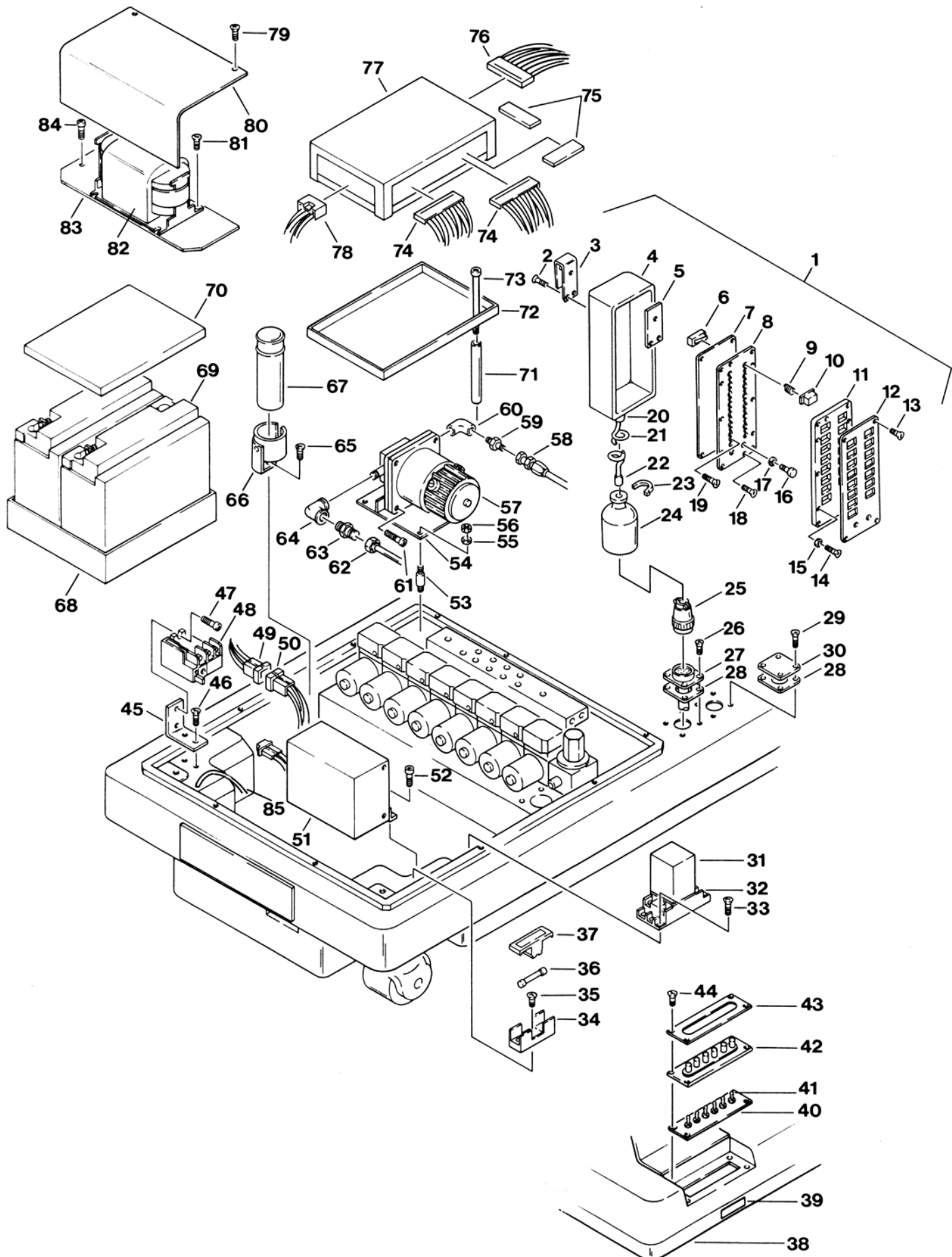


Item	Part No.	Description	Qty.
1	D5-032-46	PENDANT CONTROL, (letters) S.N. 6500NB-1992-3-139 &L .....	1
	D5-032-24	PENDANT CONTROL, S.N. 6500NB-1991-6-079 to 6500NB-1992-3-138 .....	1
	D5-032-21	PENDANT CONTROL, S.N. 6500B-1991-6-078 &P .....	1
2	D6-032-33	•SCREW, pendant hook, M4 x 12 .....	3
3	D5-031-14	•HOOK, pendant .....	1
4	D5-031-22	•COVER, rubber .....	1
	D5-031-22-1	•COVER, rubber ("S" stamped on bottom) .....	1
5	D5-031-34	•INSERT, pendant hook .....	1
6	D5-030-23	•MICRO-SWITCH .....	A/R
7	D5-032-48	•GASKET, micro-switch plate .....	1
8	D5-032-01	•PLATE, micro-switch mounting .....	1
9	D5-031-07	•SPRING, pendant button .....	A/R
10		•BUTTON, pendant (specify function & S.N.) .....	A/R
11	D5-032-02	•HOLDER, plastic button .....	1
12	D5-032-47	•FACE PLATE, pendant control, S.N. 6500NB-1992-3-139 &L .....	1
	D5-032-25	•FACE PLATE, pendant control, S.N. 6500NB-1992-3-138 &P .....	1
13	D6-010-80-1	•SCREW, phillips hd., M3 x 6 .....	4
14	D6-010-10-9	•SCREW, phillips hd., M3 x 15 .....	6
15	D5-030-42	•WASHER, special, M3 .....	6
16	D5-030-43	•INDICATOR LIGHT, green .....	1
	D5-030-43-1	•INDICATOR LIGHT, amber .....	1
17	D5-030-48	•CHROME RING, indicator light .....	2
18	D6-032-15	•SCREW, M3 x 10 .....	2
19	D6-010-109	•SCREW, M3 x 16 .....	6
20	D5-031-38-1	•STRAIN RELIEF, pendant end .....	1
21	D5-031-38	•CORD, pendant control .....	1
22	D5-031-38-2	•STRAIN RELIEF, connector end .....	1
23	D6-010-24	•TIE, cable .....	1
24	D5-030-18	•COVER, cannon connector .....	1
25	D5-032-38	•CONNECTOR, cannon (male 24-pin) S.N. 6500NB-1991-6-079 &L .....	1
	D5-040-36	•CONNECTOR, cannon (male 24-pin) S.N. 6500B-1991-6-078 &P .....	1
26	D6-032-32	SCREW, phillips hd., M3x8(plated) .....	4
27	D5-032-39	CONNECTOR, cannon (female 24-pin) S.N. 6500NB-1991-6-079 &L .....	1
	D5-040-05	CONNECTOR, cannon (female 24-pin) S.N. 6500B-1991-6-078 &P .....	1
28	D5-030-46	GASKET, connector .....	2
29	D6-032-10	SCREW, M3 x 20 .....	4
30	D5-032-21-BT	COVER, auxiliary base connector .....	1
31	D5-032-51	RELAY, switch over .....	1
32	D5-032-56	TERMINAL STAND, relay .....	1
33	D6-031-45	SCREW, phillips hd., M4 x 15 .....	2
34	D5-031-49	FUSE HOLDER .....	1
35	D6-050-37	SCREW, phillips hd., M4 x 8 .....	1
36	D5-032-42	FUSE, 15amp .....	1
37	D5-031-48	COVER, fuse holder .....	1
38	D1-032-08	COVER, service access, S.N. 6500NB-1991-6-079 &L .....	1
	D1-032-05	COVER, service access, S.N. 6500B-1991-6-078 &P .....	1

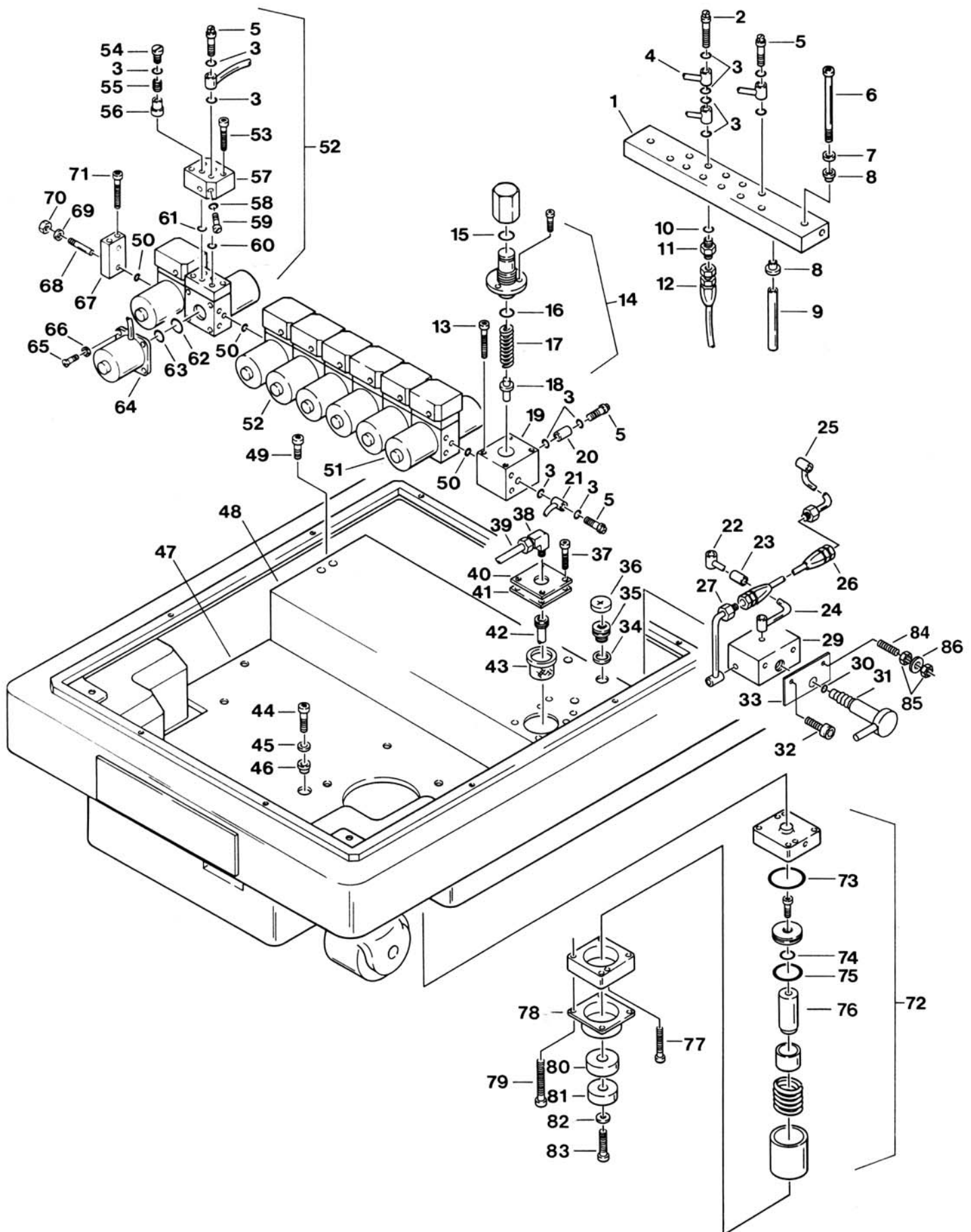




Item	Part No.	Description	Qty.
39	D1-032-26	MAGNET, switch cover retaining .....	1
40	D5-032-67	PLATE, 6 switch, switch mounting, S.N. 6500NB-1992-3-148 &L .....	1
	D5-032-62	FACE PLATE, 6 switch, S.N. 6500NB-1991-6-079 to S.N. 6500NB-1992-3-147 .....	1
	D5-032-66	FACE PLATE, 9 switch, S.N. 6500B-1991-6-078 &P .....	1
41	D5-031-43	SWITCH, toggle, 2 position .....	A/R
	D5-031-44	SWITCH, toggle, 1 position .....	A/R
42	D5-032-69	COVER, 6 switch, switch assembly, S.N. 6500NB-1992-3-148 &L .....	1
43	D5-032-68	FACE PLATE, 6 switch, S.N. 6500NB-1992-3-148 &L .....	1
44	D6-032-31	SCREW, phillips hd., M4 x 8 .....	4
45	D1-032-18	BRACKET, relay mounting, S.N. 6500NB-1991-6-079 &L .....	1
	D1-032-19	BRACKET, relay mounting, S.N. 6500B-1991-6-078 &P .....	1
46	D6-032-20	SCREW, phillips hd., .....	2
47	D6-032-19	BOLT, allen, M4 x 12 .....	1
48	D5-032-61	RELAY, thermal .....	1
49	D5-032-60	CONNECTOR, 6-pin, female .....	1
50	D5-032-59	CONNECTOR, 6-pin, male .....	1
51	D5-032-57	CHARGER, battery, S.N. 6500NB-1991-6-079 &L .....	1
	D5-031-52	CHARGER, battery, S.N. 6500B-1991-6-078 &P .....	1
	D5-031-50	•TRANSFORMER, S.N. 6500B-1991-6-078 &P .....	1
52	D6-010-70	BOLT, allen, M5 x 10 .....	2
53	D4-031-65	ISOLATION MOUNT, motor .....	4
54	D1-032-25	PLATE, motor mounting, S.N. 6500NB-1991-6-079 &L .....	1
55	D6-010-77	WASHER, lock, M5 .....	4
56	D6-010-76	NUT, M5 .....	4
57	D4-031-98	PUMP/MOTOR ASSEMBLY .....	1
58	D4-032-64	HOSE, flexible, pump return .....	1
59	D4-032-63	FITTING .....	1
60	D4-032-62	90° ELBOW .....	1
61	D6-032-22	BOLT, allen, M5 x 35 .....	2
62	D4-032-66	TUBE, suction .....	1
63	D4-032-67	FITTING .....	1
64	D4-032-68	90° ELBOW .....	1
65	D6-010-19	SCREW, phillips hd., M5 x 10 .....	1
66	D1-031-19	BRACKET, capacitor .....	1
67	D5-032-65	CAPACITOR, charging box .....	1
68	D1-032-20	TRAY, battery .....	1
69	D5-032-43	BATTERY, 12V, S.N. 6500NB-1991-6-079 &L .....	2
	D5-032-22	BATTERY PACK, S.N. 6500B-1991-6-078 &P .....	2
70	D1-032-21	COVER, battery .....	1
	D5-031-47	HOLDING FRAME, battery, S.N. 6500B-1991-6-078 &P .....	1
71	D1-032-22	STAND-OFF .....	2
72	D1-032-23	TRAY, relay box .....	1
73	D6-032-21	BOLT, allen, M5 x 105 .....	2
74	D5-031-46	CONNECTOR, 16-pin, female .....	2
75	D5-032-63	CONNECTOR, 26-pin, female, S.N. 6500NB-1991-6-079 &L .....	2
	D5-032-32	CONNECTOR, 30-pin, female, S.N. 6500B-1991-6-078 &P .....	2
76	D5-032-27	CONNECTOR, 15-pin, female .....	2
	D5-032-75	WIRE HARNESS, relay box to riser cord .....	1
77	D5-032-31	RELAY BOX, S.N. 6500NB-1991-6-079 &L .....	1

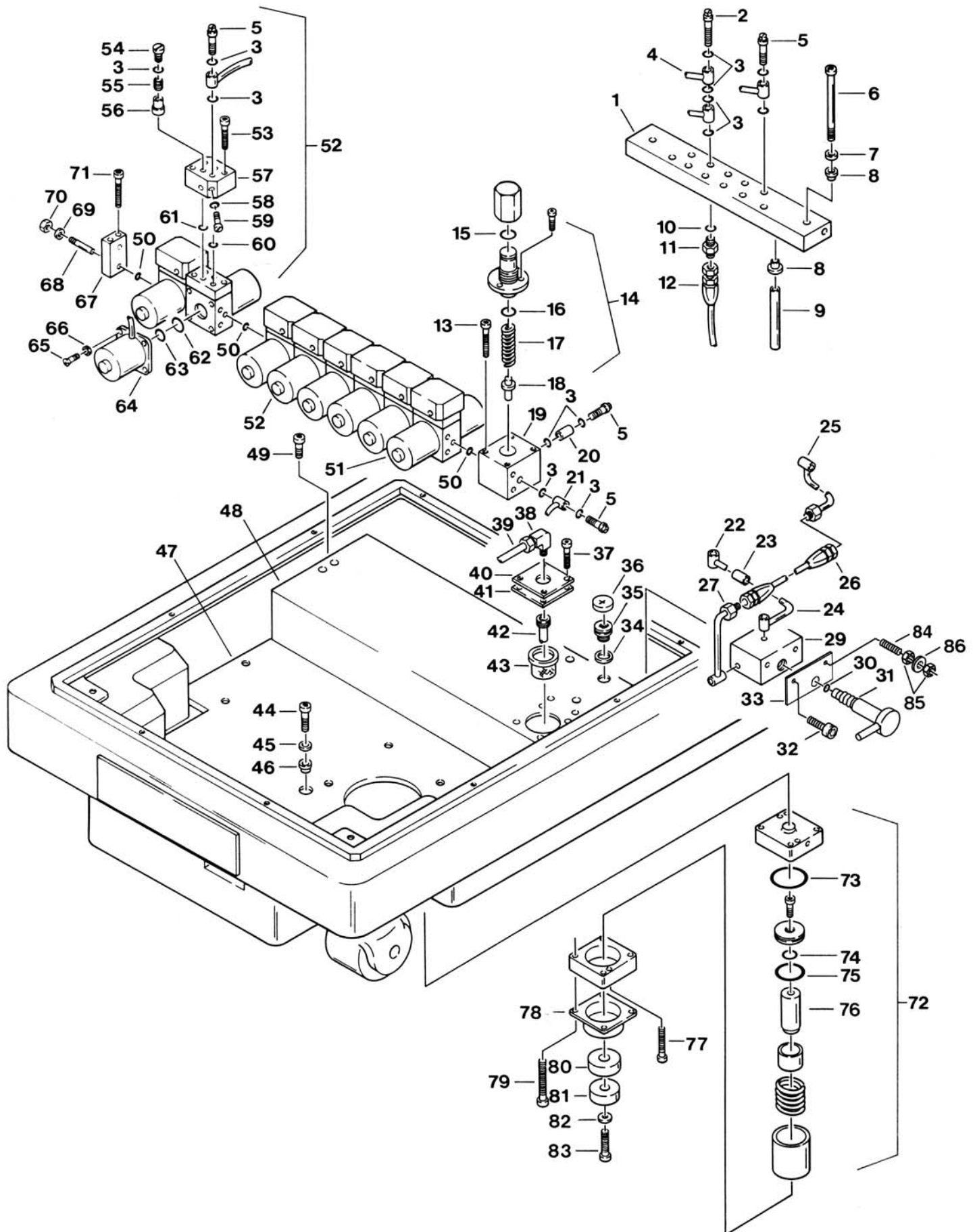


Item	Part No.	Description	Qty.
	D5-032-23	RELAY BOX, S.N. 6500B-1991-6-078 &P .....	1
78	D5-032-64	CONNECTOR, 7-pin, female .....	1
79	D6-050-36	BOLT, allen, M5 x 8 .....	2
80	D1-032-16	COVER, transformer .....	1
81	D6-032-17	SCREW, phillips hd., .....	2
82	D5-032-58	TRANSFORMER, battery charger, S.N. 6500NB-1991-6-079 &L .....	1
83	D1-032-17	PLATE, transformer mounting .....	1
84	D6-032-18	BOLT, allen .....	2
85	D5-032-72	WIRE, grounding .....	1
86	D5-030-02	CONNECTOR, 2-pin, male .....	A/R
87	D5-030-03	CONNECTOR, 2-pin, female .....	A/R
NS	D5-032-00-NB	AUX. BASE CONNECTOR KIT, S.N. 6500NB -1991-6-079&L .....	A/R
	D5-032-00-BT	AUX. BASE CONNECTOR KIT, S.N. 6500B -19916-07&P .....	A/R

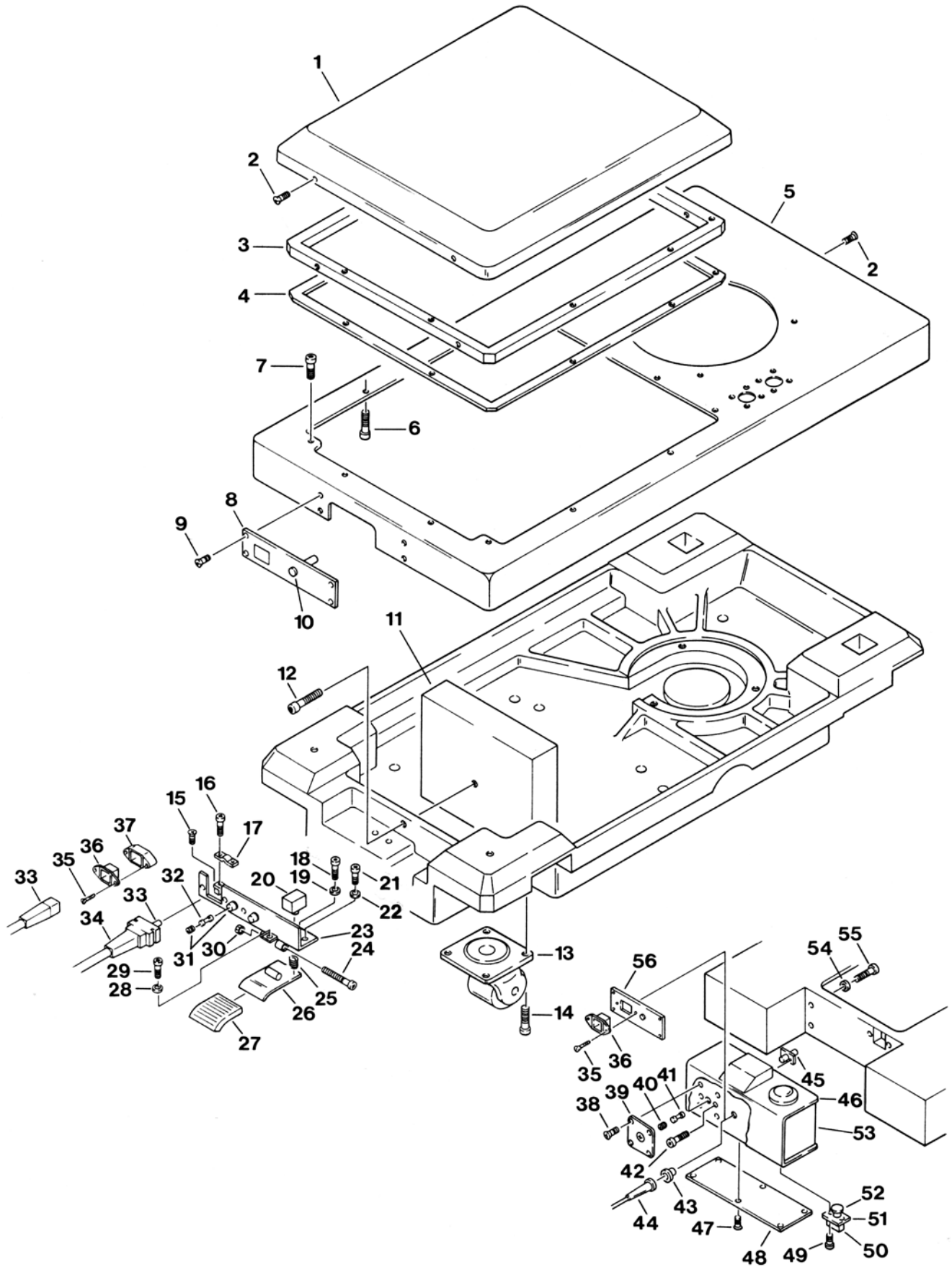


Item	Part No.	Description	Qty.
1	D4-032-23	TERMINAL, plumbing .....	1
2	D4-010-26	BOLT, plumbing, M6 (long) .....	A/R
3	D4-010-08	O-RING, P-7 .....	A/R
4		OIL LINE, specify function .....	A/R
5	D4-010-24	BOLT, plumbing, M6 .....	A/R
6	D6-032-13	BOLT, allen, M6 x 140 .....	2
7	D6-010-85	WASHER, flat, M6 .....	2
8	D6-031-16	BUSHING, isolation .....	4
9	D4-032-81	STAND-OFF .....	2
10	D4-010-32	PACKING, copper .....	A/R
11	D4-010-31	FITTING, flexible hose .....	A/R
12		HOSE, flexible (specify function) .....	A/R
13	D6-010-65	BOLT, allen, M5 x 35 .....	4
14	D4-031-23	PRESSURE RELIEF VALVE .....	1
15	D4-031-67	•O-RING, P-10 .....	1
16	D4-010-51	•O-RING, P-16 .....	1
17	D4-031-12	•SPRING .....	1
18	D4-031-23-1	•VALVE, relief, 5mm dia (steel) .....	1
19	D4-031-23-2	•HOUSING, relief valve (5mm dia valve) .....	1
20	D4-010-18	CAP, blind, M6 .....	1
21	D4-032-58	OIL LINE, pump outlet (6500) .....	1
	D4-032-49	OIL LINE, pump outlet (6500B) .....	1
22	D4-032-52	OIL LINE .....	1
23	D4-032-51	FLEXIBLE TUBE .....	1
24	D4-032-50	OIL LINE .....	1
25	D4-032-47	OIL LINE .....	1
26	D4-032-48	FLEXIBLE HOSE .....	1
27	D4-032-49	OIL LINE .....	1
	D4-032-45	EMERGENCY BRAKE RELEASE ASSEMBLY .....	1
29	D4-032-24	BLOCK, emergency brake release, S.N. 6500-1450 & 6500NB-918 & P .....	1
	D4-032-24-1	BLOCK, emergency brake release, S.N. 6500-1451, 6500NB-919 & L .....	1
30	D4-010-52	O-RING, P-4 .....	1
31	D4-032-25	HANDLE, emergency brake release .....	1
32	D6-010-30	BOLT, allen, M6 x 20 .....	A/R
33	D4-032-46	SPACER .....	1
34	D4-010-37	GASKET, oil filler .....	1
35	D4-010-38	FITTING, oil filler .....	1
36	D4-010-39	CAP, oil filler .....	1
37	D6-010-67	BOLT, allen, M5 x 15 .....	4
38	D4-030-12	FITTING, hydraulic motor/oil tank 90° .....	2
39	D4-030-03	OIL LINE, supply .....	1
40	D4-031-14	COVER, oil tank .....	1
41	D4-031-13	GASKET, oil tank cover .....	1
42	D4-030-19	TUBE, induction .....	1
43	D4-031-11	STRAINER, oil .....	1
44	D6-010-30	BOLT, allen, M6 x 20 .....	3
45	D6-031-15	WASHER .....	3
46	D1-031-12	BUSHING, isolation .....	6
47	D4-032-56	PLATE, oil tank receiving, S.N. 6500-1991-6-156 & L .....	1
	D4-032-57	PLATE, oil tank receiving, battery model, S.N. 6500NB-1991-6-079 & L .....	1
	D4-032-28	PLATE, oil tank receiving, S.N. 6500-1991-6-155 & P, 6500B-1991-6-078 & P .....	1



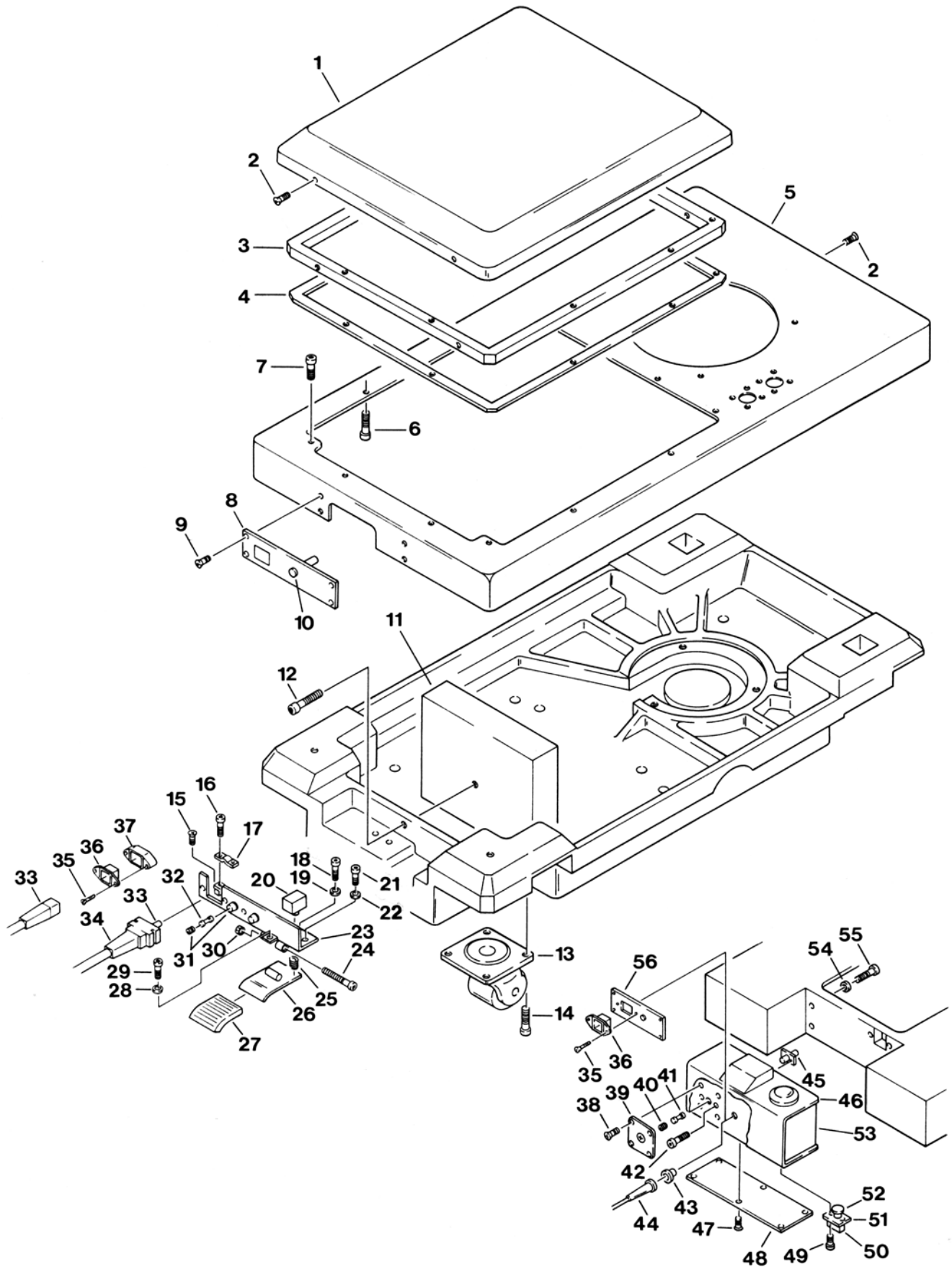


Item	Part No.	Description	Qty.
48	D4-032-55	RESERVOIR, oil tank, S.N. 6500-1991-6-156 & L, 6500NB-1991-6-079 & L .....	1
	D4-032-26	RESERVOIR, oil tank, S.N. 6500-1991-6-155 & P, 6500B-1991-6-078 & P .....	1
49	D6-010-51	BOLT, allen, M6 x 10 .....	2
50	D4-010-52	O-RING, P-4 .....	A/R
51	D4-031-21	ELECTRO/MINI VALVE ASSEMBLY (3-way), 120VAC, elevation .....	A/R
	D4-032-92	ELECTRO/MINI VALVE ASSEMBLY (3-way), 120VAC, brake (Blue Dot) .....	A/R
	D4-032-59	ELECTRO/MINI VALVE ASSEMBLY (3-way), 24VDC, elevation .....	A/R
	D4-032-93	ELECTRO/MINI VALVE ASSEMBLY (3-way), 24VDC, brake (Blue Dot) .....	A/R
52	D4-030-02	ELECTRO/MINI VALVE ASSEMBLY (4-way), 120VAC .....	A/R
	D4-032-60	ELECTRO/MINI VALVE ASSEMBLY (4-way), 24VDC .....	A/R
53	D6-010-65	•BOLT, allen, M5 x 35 .....	2
54	D4-010-41	•PLUG, cap .....	2
55	D4-010-42	•SPRING, return .....	2
56	D4-010-25	•VALVE, non-return .....	2
57	D4-010-43	•VALVE BLOCK, 4-way .....	6
	D4-020-23	•VALVE BLOCK, 3-way .....	2
58	D4-010-20	•O-RING, P-3 .....	2
59	D4-010-44	•VALVE, needle, speed control .....	2
60	D4-010-19	•O-RING, P-6 .....	2
61	D4-010-01	•O-RING, P-8 .....	2
62	D4-010-51	•O-RING, P-16 .....	2
63	D4-010-14	•O-RING, P-12 .....	2
64	D5-030-34	•SOLENOID, 120VAC .....	2
	D5-031-35	•SOLENOID, 24VDC .....	2
	D4-035-46	•SPRING, spool valve .....	2
65	D6-010-79	•SCREW, phillips hd., M3 x 5 .....	8
66	D6-010-78	•WASHER, lock, M3 .....	8
67	D4-010-40	CAP, end .....	1
68	D6-032-14	STUD, M5 x 345 .....	2
69	D6-010-77	WASHER, lock, M5 .....	4
70	D6-010-76	NUT, M5 .....	4
71	D6-010-64	BOLT, allen, M5x40 .....	2
72	D4-035-37	CYLINDER ASSEMBLY, brake, S.N. 6500N-1256 & L, 6500NB-744 & L .....	4
	D4-031-60	CYLINDER ASSEMBLY, brake, single action .....	4
	D6-031-50	BRAKE CYLINDER REBUILD KIT, for D4-031-60 .....	A/R
73	D4-031-47	•O-RING, G-35 .....	1
74	D4-010-02	•O-RING, P-14 .....	1
75	D4-031-66	•SCRAPER, piston .....	1
76	D4-031-68	•RAM, brake cylinder .....	1
77	D6-031-25	•BOLT, allen, M5 x 65 .....	2
78	D4-032-61	COVER, ram .....	4
79	D6-031-26	BOLT, allen, M6 x 95 .....	16
	D6-031-20	BOLT, allen, M6 x 85, S.N. 6500-1256 & L, 6500NB-744 & L .....	16
80	D4-031-95-1	SEAT, brake rubber .....	4
81	D4-031-96	PAD, brake, self-leveling, hard .....	2
	D4-031-97	PAD, brake, self-leveling, soft .....	2
82	D6-010-36	WASHER .....	4
83	D6-010-30	BOLT, allen, M6 x 20 .....	4
84	D6-032-41	SCREW, set .....	1
85	D6-010-41	NUT, M6 .....	2
86	D6-010-40	WASHER, M6 .....	1





Item	Part No.	Description	Qty.
1	D1-031-36	COVER, service access, S.N. 6500-1995-9-1161 & L .....	1
	D1-032-07	COVER, service access, S.N. 6500-1991-6-156 to -1160 .....	1
	D1-032-01	COVER, service access, S.N. 6500-1991-6-155 & P .....	1
	D1-031-38	COVER, service access, battery model, S.N. 6500B-1995-9-719 & L .....	1
	D1-032-08	COVER, service access, battery model, S.N. 6500NB-1991-6-079 to -718 .....	1
	D1-032-05	COVER, service access, battery model, S.N. 6500B-1991-6-078 & P .....	1
2	D6-050-37	SCREW, phillips hd., M4 x 8 .....	4
3	D1-031-37	FRAME, S.N. 6500-1995-9-1161 & L, 6500NB-1996-9-719 & L .....	1
	D1-032-09	FRAME, S.N. 6500-1991-6-156 to 1160, 6500NB-1991-6-079 to -718 .....	1
	D1-032-03	FRAME, S.N. 6500-1991-6-155 & P, 6500B-1991-6-078 & P .....	1
4	D1-032-10	GASKET, S.N. 6500-1991-6-156 & L, 6500NB-1991-6-079 & L .....	1
	D1-032-04	GASKET, S.N. 6500-1991-6-155 & P, 6500B-1991-6-078 & P .....	1
5	D1-032-11	HOUSING, base, S.N. 6500-1991-6-156 & L .....	1
	D1-032-11-B	HOUSING, base, S.N. 6500NB-1991-6-079 & L .....	1
	D1-032-06	HOUSING, base, S.N. 6500-1991-6-155 & P .....	1
	D1-032-06-B	HOUSING, base, S.N. 6500B-1991-6-078 & P .....	1
6	D6-010-67	BOLT, allen, M5 x 15 .....	10
7	D6-010-51	BOLT, allen, M6 x 10 .....	2
8	D1-032-12	PLATE, fuse cover .....	1
	D1-032-13	PLATE, fuse cover, battery model .....	1
	D1-031-02-1	COVER ASSEMBLY, battery table power cord .....	A/R
9	D6-032-08	SCREW, M4 x 6, black .....	4
10	D5-031-53	LIGHT, indicator, battery model .....	1
11	D1-032-27	BALANCE WEIGHT, S.N. 6500-1992-9-436&L, 6500NB-1992-9-229&L .....	1
	D1-032-14	BALANCE WEIGHT, S.N. 6500-1992-9-435&P, 6500NB-1992-9-228&P .....	1
12	D6-010-53	BOLT, allen, M8 x 20 .....	2
	D6-031-14-1	BOLT, allen, M8 x 55 (-229&L) .....	2
13	D1-010-30	CASTER, 105HB-P .....	4
14	D6-010-96	BOLT, allen, M10X20 .....	16
15	D6-010-16	SCREW, phillips hd., M5 x 6 .....	1
16	D6-032-06	BOLT, allen, M4 x 20 .....	2
17	D5-032-37	RETAINER, power cord .....	1
18	D6-010-30	BOLT, allen, M6 x 20 .....	2
19	D6-010-41	NUT, M6 .....	2
20	D5-030-19	SWITCH, main power .....	1
21	D6-010-51	BOLT, allen, M6 x 10 .....	3
22	D6-010-40	WASHER, lock, M6 .....	3
23	D5-032-52-2	BRACKET, On/Off switch, S.N. 6500NB-1991-10-104 & L .....	1
	D5-032-52-3	BRACKET, On/Off switch, S.N. 6500-1991-10-201 & L .....	1
	D5-032-52	BRACKET, On/Off switch, S.N. 6500NB-1991-10-103 & P .....	1
	D5-032-52-1	BRACKET, On/Off switch, S.N. 6500-1991-10-200 & P .....	1
24	D6-032-09	BOLT, allen, M5x50 .....	1
25	D6-032-12	SPRING (#89) S.N. 6500-1991-12-236 & L, S.N. 6500NB-1991-12-119 & L .....	1
	D6-032-11	SPRING (#26) S.N. 6500-1991-12-235 & P, S.N. 6500NB-1991-12-118 & P .....	1
26	D5-032-53-1	SWITCH PEDAL, On/Off switch, S.N. 6500NB-1991-12-119 & L, S.N. 6500-1991-12-236 & L .....	1
	D5-032-53	SWITCH PEDAL, On/Off switch, S.N. 6500NB-1991-12-118 & P, S.N. 6500-1991-12-235 & P .....	1
27	D5-032-54	COVER, switch pedal .....	1



Item	Part No.	Description	Qty.
28	D6-010-59	NUT, M4 .....	1
29	D6-032-06	BOLT, allen, M4 x 20 .....	1
30	D6-010-76	NUT, M5 .....	1
31	D1-030-15	FUSE HOLDER .....	2
	D5-032-74	FUSE HOLDER, 250v, 15A .....	2
	D5-032-76	FUSE HOLDER, S.N. -A001&L .....	2
32	D5-032-41	FUSE, 10A .....	2
33	D5-032-34	POWER CORD ASSEMBLY .....	1
	D5-031-08	POWER CORD ASSEMBLY, battery model .....	1
34	D5-032-35	STRAIN RELIEF .....	1
35	D6-032-10	SCREW, M3 x 20 .....	2
36	D5-031-54-1	CONNECTOR, power cord, battery model .....	1
37	D5-031-54-2	SPACER, power cord connector, battery model .....	1
38	D6-010-57-1	SCREW, phillips hd., M4 x 10 (plated) .....	4
39	D1-031-24	PLATE, fuse cover .....	1
	D1-031-25	PLATE, fuse cover, battery model .....	1
40	D1-030-15	FUSE HOLDER .....	1
41	D5-030-10	FUSE, 8 amp .....	1
	D5-031-60	FUSE, 5 amp, battery model .....	1
42	D6-010-67	BOLT, allen, M5 x 15 .....	2
43	D5-031-27	GROMMET, strain relief .....	1
44	D5-030-01	POWER CORD .....	1
	D5-030-08	STRAIN RELIEF .....	1
45	D1-031-29	PLATE, fuse holder mount .....	1
46	D5-032-07	COVER, rubber, electrical enclosure .....	1
	D1-031-35	COVER, rubber, electrical enclosure, battery model .....	1
47	D6-050-37	SCREW, phillips hd., M4 x 8 .....	6
48	D1-031-33	COVER, electrical enclosure, bottom .....	1
49	D6-010-70	BOLT, allen, M5 x 10 .....	2
50	D5-030-19	SWITCH, main power .....	1
51	D1-031-32	PLATE, switch mounting .....	1
52	D5-031-28	HEAD, power switch .....	1
53	D1-031-31	ENCLOSURE, electrical .....	1
	D1-031-34	ENCLOSURE, electrical, battery model .....	1
54	D6-010-77	WASHER, lock, M5 .....	4
55	D6-010-37	BOLT, allen, M5 x 20 .....	4
56	D1-031-02	PLATE, charging lamp, battery model .....	1

## SPECIAL TOOLS &amp; MAINTENANCE ITEMS

Item	Part No.	Description	Qty.
	6-050-02	GAUGE, oil pressure .....	A/R
	D6-010-20	WRENCH, spanner .....	A/R
	D6-010-89	GREASE, slider .....	2.8 oz
	D6-010-90	OIL, hydraulic .....	Qt
	D6-031-50	BRAKE CYLINDER REBUILD KIT .....	A/R
	D4-010-00	O-RING KIT .....	A/R
	D4-011-02	HOSE, hydraulic, specify length .....	A/R
	D4-011-03	FITTING, hydraulic hose end .....	A/R



